

# INSTALLATION, COMMISSIONING AND SERVICING INSTRUCTIONS

Models covered by these instructions

Style200F

(47-532-05)

## **Ocean Style OF** APPLIANCE CATEGORY 1N **N**

### **WALL MOUNTED, GAS FIRED COMBINATION BOILER FOR USE WITH NATURAL GAS ONLY**

Gas Safety (Installation and use) Regulations 1984:- It is the law that all gas appliances are installed by a competent person, in accordance with the above regulations. Failure to install appliances correctly could lead to prosecution. It is in your own interest, and that of safety, to ensure compliance with the law.

The installation of this appliance must be in accordance with the relevant requirements of the Gas Safety (Installation and use). 'Current' IEE Wiring Regulations, local building regulations and bye laws of the local water undertaking. It should be in accordance also with the relevant recommendations of the following British Standards and Codes of Practice: BS.5449:1:1977, BS.5546:1:1979, BS.5440:1:1990, BS.5440:2:1989, BS 6798:1987, BS.6891:1988 and BG.DM2

Manufacturer's instructions must NOT be taken in any way as over-riding statutory obligations

For Technical help or for Service call ...

**ALPHA HELPLINE**

**Tel: 0870 3001 964**

**Alpha**  
HEATING INNOVATION

Nepicar House, London Road,  
Wrotham Heath, Sevenoaks,  
Kent TN15 7RS

*These instructions have been carefully prepared but we reserve the right to alter the specification at any time in the interest of product improvement.*

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## INTRODUCTION

### 1 General Specification Details

The Ocean OF Style is a wall mounted Open Flue combination boiler. Heat output is controlled through a HIGH/LOW gas valve fitted with permanent pilot.

The appliance is range rated to provide central heating outputs (LOW GAS VALVE ADJUSTMENT) between 17.6 kW (60,000 Btu/h) and 11.7 kW (40,000 Btu/h). Domestic hot water service (HIGH GAS VALVE PRESETTING) has priority at all times, and instant hot water is available at the boiler hot water flow outlet up to a maximum of 23.4 kW (80,000 Btu/h). Control over hot water output is achieved using the HIGH/LOW operation of the gas valve, ie. at a predetermined maximum hot water temperature the heat output will commence to switch between HIGH and the LOW setting used for heating.

The boiler is designed for use with fully pumped, sealed and pressurised heating systems using NATURAL GAS ONLY. The appliance IS NOT SUITABLE for providing domestic hot water WITHOUT CONNECTION to a HEATING SYSTEM.

The Ocean OF Style is supplied fully assembled, with domestic hot water calorifier, diverter valve, circulating pump, pressure gauge, safety valve, and sealed system expansion vessel.

Within the boiler the functions of heating and domestic hot water operate separately; when there is a domestic hot water demand this takes priority. The functions are controlled from a dial on the control panel which may be set to Domestic Hot Water only (summer condition), or Domestic Hot Water and Heating (winter condition). A demand for domestic hot water is sensed in the boiler by detecting domestic hot water flow. This switches on the boiler at HIGH gas valve setting. The boiler switches from HIGH to LOW and LOW to OFF to achieve control of water outlet temperature. When there is no domestic water demand and when the external controls (eg room thermostat and timeswitch) call for heating then the boiler delivers heating at the required heat output set when commissioning. The central heating (LOW gas valve adjustment) output is preset at 14.06 kW (48,000 Btu/h).

When domestic hot water temperature is below 65 °C the boiler fires at HIGH setting. Above 65 °C the gas valve switches to LOW setting. If water draw off rate is low - minimum 3l/m (0.66 gpm) - the water temperature may rise up to a maximum of 80 °C before the boiler switches off. At high domestic water flows the delivery temperature will fall.

### 2 External Heating Controls

Provision is made at the boiler terminal strip for the connection of a heating time clock and room thermostat.

Thermostatic radiator valves may be used providing either a 22 mm by pass, with lockshield balancing valve, is fitted to ensure a minimum flow rate through the boiler of 9.86 l/m (2.17 gpm) when all radiator valves are closed, OR a single uncontrolled radiator with a minimum catalogue emission of 1.2 kW (4,100 Btu/h) is fitted.

### 3 Electrical Supply

The appliance is suitable for operation with a mains supply of 240 V ~ 50 Hz.

**NOTE:**

*The supply should be taken from an unswitched shuttered socket. The connection shall be adjacent to the appliance by means of a 3 pin plug, fused at 3 A. The plug and socket shall comply with BS 1363. Alternatively a double pole isolation switch MUST be used.*

**NOTE:**

*If the electrical supply to the appliance is interrupted when the burner is firing it may be necessary, depending upon the particular operating condition, to reset the gas controls.*

### 4 Packaging

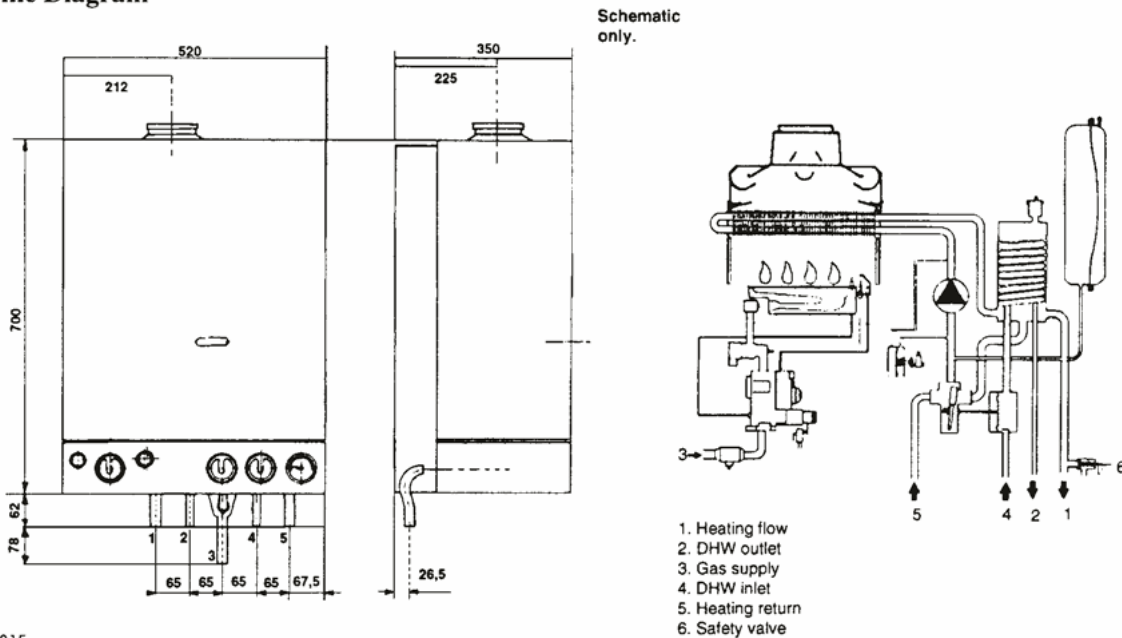
The appliance is supplied in two cartons.

- a. The largest carton contains the boiler literature and hinged panel.
- b. The smallest carton contains the wall mounting plate, paper templates, fittings and other hardware.

When fixed in position the plate and its connections allows the installation to be completed up to the boiler connections without the boiler in position.

Fig. 1. Line Diagram

**Fig. 1. Line Diagram**



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## GENERAL INFORMATION

### Technical Data

**NOTE:**

*The appliance data plate is positioned under the boiler on the controls support plate*

Table 1

NOMINAL BOILER RATINGS AT NORMAL OPERATING TEMPERATURE (10 minutes after lighting)								
OPERATION	OUTPUT		INPUT		BURNER SETTING PRESSURE		GAS RATE	
	kW	(Btu/h)	kW	(Btu/h)	mbar	(in. wg)	m <sup>3</sup> /h	(ft <sup>3</sup> /h)
REQUIRED HEATING	17.6	60,000	22.06	75,277	7.6	3	2.05	72.59
OUTPUT AND LOW SETTING FOR	16.1	55,000	20.3	69,274	6.5	2.6	1.89	66.8
DOMESTIC HOT WATER	*14.1	48,000	17.8	60,758	5.0	2.0	1.65	58.59
*INITIAL FACTORY SETTING	11.7	40,000	14.9	50,959	3.4	1.4	1.39	49.14
WATER ONLY	*23.4	80,000	28.9	98,645	12.6	5	2.69	95.12

**NOTE:**

*A minimum gas supply pressure of 20 mbar (8 in wg) is required at the appliance inlet pressure test point.*

**NOTE:**

The inlet Pressure test point is located on the gas valve (Refer to Fig. 13.1)

Table 2 (Refer to Fig. 1)

SPECIFICATIONS	
CENTRAL HEATING FLOW	22 mm COPPER
CENTRAL HEATING RETURN	22 mm COPPER
COLD WATER MAINS INLET	15 mm COPPER
DOMESTIC HOT WATER OUTLET	15 mm COPPER
GAS INLET	22 mm COPPER
SAFETY VALVE	15 mm COPPER
HEIGHT TO TOP OF JACKET	700 mm (27.6 in)
HEIGHT OVERALL	840 mm (33.5 in)
WIDTH	520 mm (20.5 in)
DEPTH	350 mm (13.8 in)
WEIGHT	38.5 kg (85 lbs)
PRIMARY CAPACITY	2.7 Litres(0.59 galls)
BURNER	OCEAN. 15 REMOVABLE BLADES WITH INDIVIDUAL INJECTORS
MAIN INJECTORS	OCEAN. 15 N° x 1.18 mm
PILOT INJECTOR	SIT 0.27 mod 0.140
IGNITION	PIEZO SPARK
CONTROLS AND IGNITION COMPONENTS	SEE SECTION 7 - SHORT PARTS LIST
MAXIMUM GAS CONSUMPTION	2.69 m <sup>3</sup> /h (95.12 ft <sup>3</sup> /h)
INTEGRAL EXPANSION TANK CAPACITY	7 Litres (1.5 gal) PRECHARGED TO 0.5 bar (7.3 psi)
MAINS SUPPLY VOLTAGE	240 V ~ 50 Hz FUSED AT 3 A
MAXIMUM POWER CONSUMPTION	135 W
MAXIMUM WATER PRESSURE IN HEATING CIRCUIT	3 bar (43.5 psi)
MAXIMUM CENTRAL HEATING FLOW TEMPERATURE	85°C (185°F) APPROXIMATELY *
MAXIMUM INLET DOMESTIC HOT WATER PRESSURE	8 bar (116 psi)
MINIMUM INLET DOMESTIC HOT WATER PRESSURE	0.8 bar (11.6 psi)
MINIMUM FLOW RATE OF DOMESTIC HOT WATER	3 l/min (0.66 gpm)
DOMESTIC HOT WATER FLOW RATE AT 45°C AND 10°C INLET WATER TEMPERATURE (35 °C RISE)	9.6 l/min (2.1 gpm)
MINIMUM FLOW RATE REQUIRED THROUGH BOILER CIRCULATING PUMP	9.86 l/min (2.17 gpm) HEATING MODE EURAMO GOLDSTAR/GRUNDFOS 15/60

\* The boiler control thermostat is intended to operate at a nominal maximum boiler flow temperature of 85°C (185°F)

Table 3 AVAILABLE PUMP HEADS FOR HEATING SYSTEM

HEATING OUTPUT	HEADS		MINIMUM SYSTEM FLOW RATE		PRESSURE LOSS THROUGH BOILER FLOW-RETURN CONNECTIONS		
	KW	(Btu/h)	METRES	(FEET)	LITRES/MIN. (GALL/MIN.)	METRES	(FEET)
17.6	60,000	2.3	7.4	14.3	3.10	3.25	10.7
16.1	55,000	2.6	8.4	13.57	2.99	2.87	9.4
* 14.6	48,000	2.9	9.3	12.31	2.71	2.35	7.7
11.7	40,000	3.5	11.3	9.86	2.17	1.90	5.9

\* FACTORY PRESET

NOTE:

THE INFORMATION CONTAINED IN TABLE 4 IS BASED ON AN 17°C (30.6°F) SYSTEM DESIGN TEMPERATURE DIFFERENCE. THE MINIMUM REQUIRED FLOW RATE THROUGH THE BOILER IS 9.86 UMIN (2.17 GPM)

## INSTALLATION INSTRUCTIONS

### Installation Warning

Care should be taken to ensure no foreign matter is left in either the gas or water pipework as they could cause damage to the appliance.

### 1 Gas Supply

The local Gas Region should be consulted, at the installation planning stage, in order to establish the availability of an adequate supply of gas.

An existing service pipe MUST NOT be used without prior consultation with the Local Gas Region.

A gas meter can only be connected by the Local Gas Region, or by a Local Gas Region Contractor.

An existing meter should be checked, preferably by the Gas Region, to ensure the meter is adequate to deal with the rate of gas supply required.

The boiler requires 2.69 m<sup>3</sup>/h (95.12 ft<sup>3</sup>/h) of gas. The gas meter and supply pipes shall be capable of supplying this quantity of gas in addition to the demand from other appliances being served by it.

Under no circumstances should the gas supply be less than the appliance gas inlet connection (22 mm dia.).

The meter outlet governor should ensure a nominal dynamic pressure of 20 mbar (8 in. wg). The complete installation including the meter must be tested for gas soundness and purged in accordance with the recommendations made in BS.6891.

**NOTE:**

**Both the user and the manufacturer rely upon the installer, whose job is to install the boiler and connect it to a correctly designed heating system. THE INSTALLER SHOULD ACQUAINT HIMSELF WITH THE CONTENTS OF THIS PUBLICATION AND THE RELEVANT BRITISH STANDARDS CONCERNING INSTALLATION REQUIREMENTS.**

## 2 Location of Boiler

In siting the combination boiler, the following limitations MUST be observed:

1 The position selected for installation should be within the building, unless otherwise protected by a suitable enclosure, and MUST allow adequate space for installation, servicing and operation of the combination boiler, and for air circulation around it.

Refer to [Section 2.8](#).

The boiler is not suitable for external installation.

2 This position MUST also allow for a suitable flue termination to be made. The combination boiler must be installed on a flat vertical wall which is capable of supporting the weight of the combination boiler, and any ancillary equipment.

3 If the combination boiler is to be fitted in a timber framed building it should be fitted in accordance with the British Gas publication *Guide for Gas Installations in Timber Frame Housing*, Reference DM2. If in doubt, advice must be sought from the Local Gas Region of British Gas.

4 The combination boiler must not be installed in a bathroom, shower room, bedroom or bed-sitting room.

5 Garage installations. when planning the installation of a boiler in a garage, particular attention should be given to the requirements of local by-laws, fire authorities and insurance companies. Where these permit such installations.

6 A compartment used to enclose the combination boiler MUST be designed and constructed specifically for this purpose. An existing cupboard, or compartment, may be used provided it is modified accordingly.

7 Where installation will be in an unusual location, special procedures may be necessary. BS. 6798: gives detailed guidance on this aspect.

8 The following clearances shall be made available for installation and servicing.

### INSTALLATION

Above 270 mm (10.6 in) MINIMUM - SEE NOTE

In front 450 mm (18 in)

Below - SEE NOTE

Side - SEE NOTE

**NOTE:**

**Site conditions vary and the installer should ensure there is adequate space above and at the sides of the appliance, before commencing the installation.**

Clearance below the boiler requires

- a. above worktop 270mm (10.6")
- b. from floor level 1000mm (39")

### SERVICING AND OPERATION

Above 270 mm (10.6 in)

In front 450 mm (18 in)

Below 1 meter (3.28 ft)

Left hand side 30 mm (1.2 in)

Right hand side 30 mm (1.2 in)

## 3 Flue Position

See Guide to Flue Terminal Positions ([Fig. 2](#))

**IMPORTANT:**

**The flue system shall be installed in accordance with the recommendations contained in BS 5440:1.**

1. The minimum internal diameter of the flue shall be no less than 125mm (5 inches) and its construction to be in accordance with B.S. 567, B.S. 715, B.S. 835.
2. The flue shall rise continuously from the boiler and any bends used should not be less than a 135° angle.
3. It shall be adequately supported throughout its entire length.
4. 90° bends and horizontal flues should be avoided and the flue should terminate with an approved terminal in accordance with the relevant recommendations given in BS 5440:1.
5. Existing chimneys may be suitable, but these must be firstly thoroughly swept and then lined with an approved flue liner. If in doubt as to suitability, consult your local British Gas office for advice.
6. Internal flues through bedrooms, airing cupboards should be protected with a non-combustible material.
7. Flues through ceilings should be lined with a non-combustible sleeve with a minimum 25mm (1 in) air gap between sleeve and flue.
8. The flue connection socket fitted to the top of the boiler will accept a normal 125mm (5 inch) metal flue pipe.

## 4 Air Supply

Air for combustion and ventilation must be provided in accordance with BS 5440:2. The appliance should not be installed in a room containing a bath or shower, bedrooms and bed sitting rooms.

1 If the appliance is installed in a room, the room must have a permanent air vent with a minimum effective area no less than 104 cm<sup>2</sup> (16 in<sup>2</sup>). This air vent should be direct to outside air.

2 If the appliance is to be installed in a cupboard or compartment, permanent air vents are required in the cupboard or compartment at high and low level. Both air vents must either communicate to a ventilated room or must both be on the same wall to outside air.

3 Where the cupboard or compartment is ventilated to a room, this room must itself have an air vent to outside air with a minimum effective area of 104 cm<sup>2</sup> (16 in<sup>2</sup>).

Details of cupboard or compartment design, including airing cupboard installation are given in BS 6798.

4 A flue spillage test as detailed in BS 5440:1 must be carried out and any remedial action taken to ensure the installation meets these standard.

5 If an extract fan is fitted within the premises then added ventilation will be required to prevent flue spillage. Details of this test are detailed in BS 5440:1.

### Table 5 FOR BOILER IN CUPBOARD/COMPARTMENT

Position of air vent	Air from room/internal space		Air direct from outside	
	cm. <sup>2</sup>	(in. <sup>2</sup> )	cm. <sup>2</sup>	(in. <sup>2</sup> )
HIGH LEVEL	393	(61)	134	(21)
LOW LEVEL	535	(83)	267	(41)

#### NOTE:

**Both air vents MUST communicate with the same room or internal space, or MUST both be on the same wall to outside air.**

#### WARNING:

**It is important in respect of gas safety that 90° bends should not be fitted to the boiler.**

See [Fig.2.i](#) and [Fig.2.ii](#).

Fig. 2

Fig. 2.

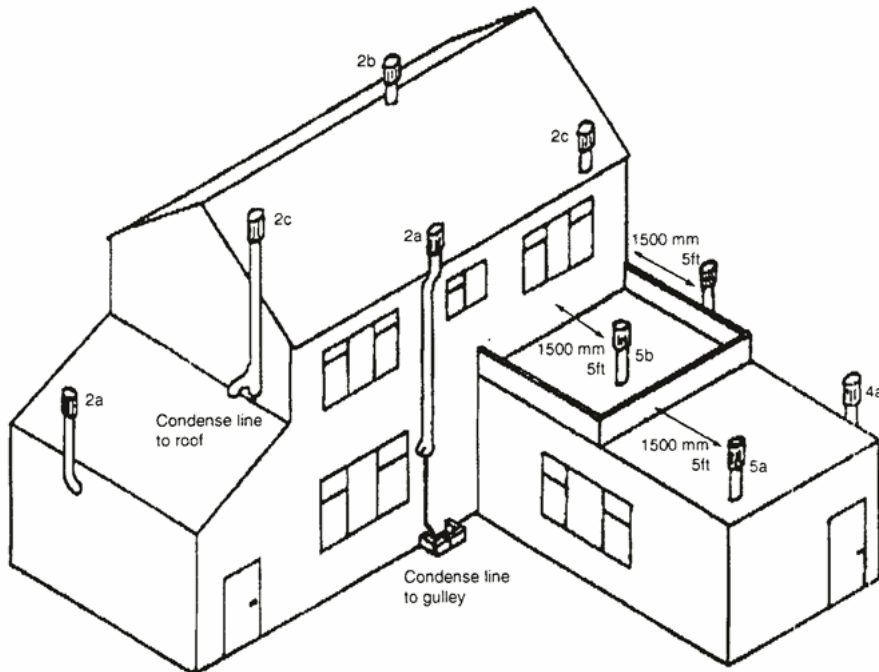


Fig. 2.i

**Fig. 2:i**

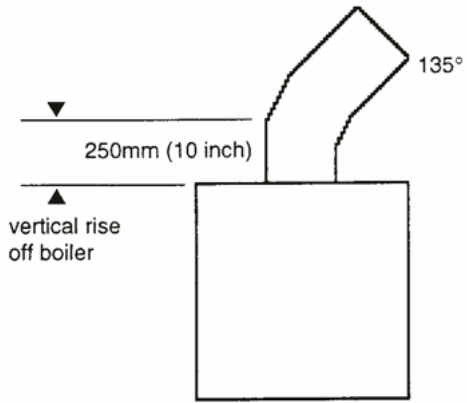
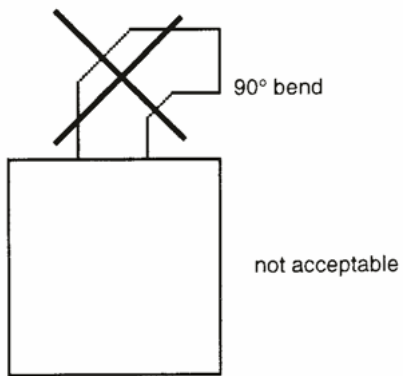
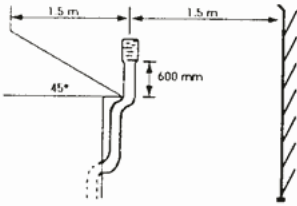


Fig. 2.ii

**Fig. 2:ii**

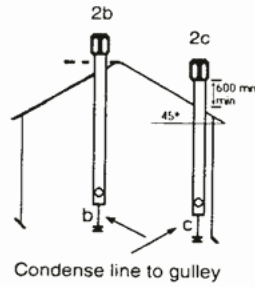


2a



Above eaves. Terminal must be at least 600 mm above eaves and at least 1.5 m (measured horizontally) from any higher vertical surface. If the roof pitch angle is greater than 45° then the vertical rise of flue above the eaves must be increased to 1000 mm.

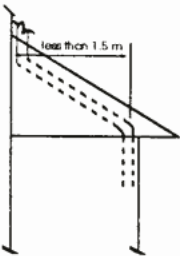
2b - 2c



CONDENSE LINE TO GULLEY

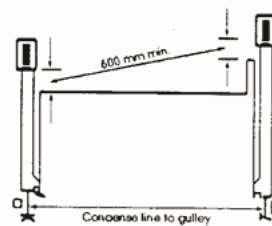
b) At or above ridge level.  
c) Below ridge level. Terminal must be at least 600 mm above intersection of flue and roof and at least 1.5 m (measured horizontally) from any higher vertical surface. If the roof pitch angle is greater than 45° then the vertical rise of flue above the roof line must be increased to 1000 mm (2c).

EXAMPLE OF ALTERNATIVE ARRANGEMENT OF INSTALLATION



When it is not possible to clear a vertical surface by 1.5 m, it may be practicable to run flue through roofspace and then up the vertical surface. (Not detailed on the main drawings).

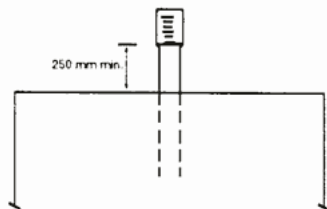
3a



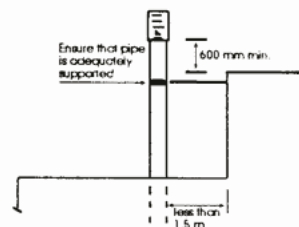
4a

4a) At least 600 mm above unobstructed flat roof.  
3a) At least 250 mm above parapet or similar obstruction and a minimum of 1.5 m (measured horizontally) from any vertical surface

5a

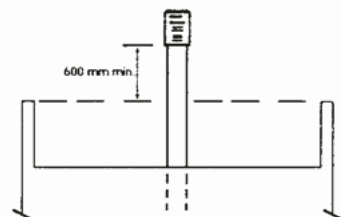


a) On obstruction flat roof terminal must be at least 250 mm above roof and at least 1.5 m (measured horizontally) from any higher vertical surface

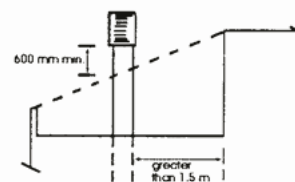


b) Flue less than 1.5 m from vertical surface of structure terminal must be at least 600 mm above top of structure.

5b



c) Flat room with parapet, terminal must be at least 600 mm above intersection of flue and top of parapet. (See also main house drawing).



d) Flue greater than 1.5 m from vertical surface of structure, terminal must be at least 600 mm above a line joining the highest points of neighbouring obstacles.



# REQUIREMENTS FOR SEALED SYSTEMS

## 1 General

The appliance is suitable for sealed central heating systems only.

### **IMPORTANT:**

**SEALED SYSTEMS MAY BE FILLED, COMMISSIONED OR DRAINED BY A COMPETENT PERSON ONLY.**

The installation shall comply with the recommendations made in BS 6798 and BS 5449:1. Refer to [Table 2](#) for information relating to flow and return pipework.

When designing the heating system refer to [Table 3](#) - page 4. Consider the output requirements of the heating system under consideration - MAXIMUM 17.6 kW (60,000 Btu/h) - and note the pump head available. ([Table 3](#))

Note the required minimum system flow rate which is based on an 17 °C temperature difference across the HEATING SYSTEM flow and return.

If the system is to operate efficiently the available pump head should not be exceeded or heat output from the radiators may not reach full output under cold weather conditions.

A MINIMUM FLOW RATE THROUGH THE BOILER OF 9.86 U MIN (2.17 gpm) IS REQUIRED IRRESPECTIVE OF HEATING LOAD. Note that requirement will be satisfied at all heating loads of 11.7 kW (40,000 Btu/h) and above, provided the correct system temperature difference of 17°C (30.6°F) is achieved at all times.

A suitable bypass should be fitted and set to achieve the minimum flow rate. Refer to [Table 3](#) and [Fig. 3](#).

The boiler will provide domestic hot water virtually instantaneously at its outlet. However the time taken for hot water to reach any particular draw off point will depend upon the length of service pipework.

During domestic hot water draw off the central heating service is switched off automatically and is switched on automatically after draw off, providing the controls are calling for heat.

The boiler contains an integral circulating pump. A separate heating pump is not required.

All external heating controls MUST be suitable for mains voltage application. Refer to Requirements for Electrical Wiring, [Section 3 \(Fig. 5\)](#).

## 2 Pressure Gauge

The appliance is fitted with a suitable pressure gauge - range 0-4 bar. The gauge is connected via a capillary tube to the heating return pipe on the suction side of the internal pump.

## 3 Safety Valve

The boiler is fitted with a spring loaded safety valve set to operate at 3 bar (45 psi). Refer to [Fig. 1](#), page 3.

A suitable copper discharge pipe 15 mm minimum diameter MUST be fitted so that any discharge is directed away from the appliance. The pipe shall terminate such that any discharge from it causes no hazard either to persons, property or electrical installations within or outside the appliance casing.

### **IMPORTANT:**

**The operation of the safety valve MUST be checked during the initial commissioning of the appliance and any subsequent commissioning following servicing of the appliance.**

### **NOTE:**

**The period between services should NOT EXCEED TWELVE MONTHS.**

## 4 Pump

DO NOT MOVE THE PUMP SETTING FROM MAXIMUM. A reduction in pump setting will reduce domestic hot water output and may reduce central heating output from radiators.

## 5 Expansion Vessel

The expansion vessel fitted to the boiler is of the diaphragm type, precharged to 0.5 bar (7.3 psi) with a capacity of 7 litres (1.54 gal). The system static head, ie the vertical distance measured from the top of the boiler to the highest point of the system plus 550 mm (22 in) MUST not exceed the initial charge pressure of 0.5 bar (7.3 psi), equivalent to 5m (17 ft) of static head.

When the system static head exceeds 5 m (17 ft) the expansion vessel pressure should be increased. Refer to [Table 6](#).

The top of the expansion vessel is fitted with a schrader valve to facilitate increasing the precharge pressure.

## 6 System Volume

The system volume that can be accommodated by the appliance integral pressure vessel depends upon the initial charge pressure and the amount by which the system is pressurised.

[Table 6](#) provides information on the maximum system volume the appliance pressure vessel can sustain under differing design conditions.

If the system design provides for conditions outside the capacity of the appliance pressure vessel, an additional vessel can be fitted. The connection of the additional vessel should be made to the heating system primary return pipe as close to the appliance as possible.

Ensure the total capacity of both vessels is adequate for the system and take note of the recommendations made in BS 5449:1 and BS 6798:1987

[Table 6](#) BASED ON 3.0 BAR SAFETY VALVE SETTING

Vessel charge and initial system pressure	bar	0.5	1.0	1.5
	psi	7.3	14.5	21.8
Total water content of system using 71 (1.54 gal) capacity expansion vessel supplied with appliance	l	87	64	44
	gal	18.5	14.0	9.7
For systems having a larger capacity MULTIPLY the TOTAL system capacity in litres (gallons) by the factor to obtain the TOTAL MINIMUM expansion vessel capacity required litres (gallons)		.0833	.109	.156

**NOTE:**

*When the boiler is operating at maximum operating temperature, providing heating with all radiators operating, the pressure gauge should not indicate more than 2.5 bar (36 psi).*

*If the reading exceeds this figure an additional expansion vessel is required.*

## 7 Filling and Venting the System

Before connecting the appliance to the primary domestic hot water system ensure the boiler and system pipework are thoroughly flushed out.

An automatic air vent is fitted to the top of the appliance domestic hot water heat exchanger. Refer [Fig. 1](#).

Prior to filling the cap should be opened so that air can discharge freely.

There are two methods of filling the system shown in this literature.

Both methods comply with the recommendations made in BS 6798:1987. Refer to [Fig. 3](#).

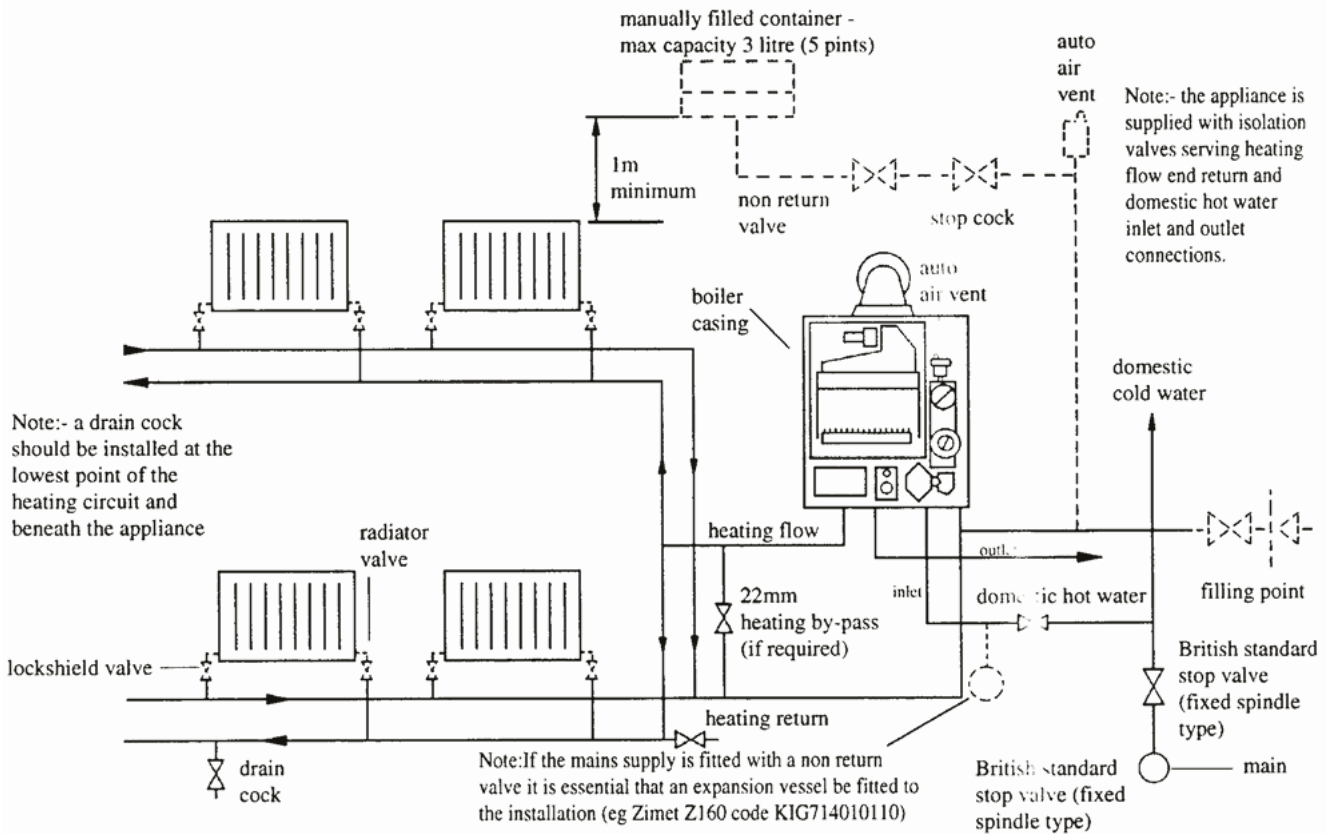
**NOTE:**

*The local Water Undertaking MUST approve ALL methods of filling sealed systems.*

Fig. 3 SEALED PRIMARY DHW AND HEATING SYSTEM DESIGN CONSIDERATIONS.

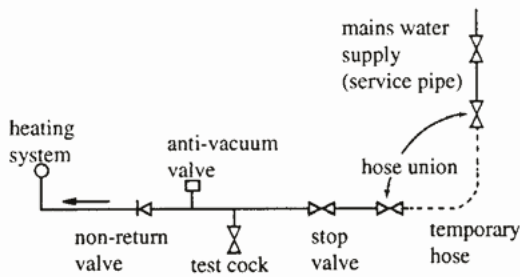
### Fig. 3 SEALED PRIMARY DHW AND HEATING SYSTEM DESIGN CONSIDERATIONS.

Note:- The appliance is designed for a maximum mains water supply pressure of 8 bar. Don't use a higher pressure. If necessary fit a water pressure reducing valve to ensure design pressure is not exceeded.

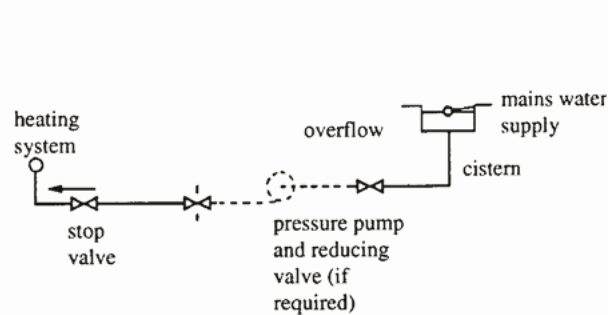


### ALTERNATIVE METHODS OF FILLING SYSTEM

#### METHOD 1. (complies with BS 6798.1987)



#### METHOD 2. (complies with BS 6798.1987)



#### NOTES

1. When it is not possible to avoid a situation where the initial system pressure and static head are equal a manually fitted top up container should be fitted as shown above.

Take note of the requirements relative to container capacity; height above system, inclusion of a non-return valve, stop cock and automatic air vent in the feed pipe.

Note also the feed pipe connection is made to the heating return as close to the appliance as possible.

2. The local Water Undertaking MUST approve ALL connections between the system and a water storage cistern or water main supplying domestic hot water.

### 8 System Checks

Existing systems must be thoroughly cleaned using a suitable chemical cleaner.

Ensure the system is thoroughly flushed out with cold water prior to filling up to 1.5 bar (21.8 psi) (green area). Clear all air and check for water soundness.

Reduce the pressure until the initial design pressure for the system is obtained. Check the operation of the safety valve at this time. Ensure it discharges in a safe area. Refer [Section 3](#) - page 8.

The initial system pressure should not exceed 1.5 bar (21.8 psi) (green area).

After the boiler has been commissioned and the system brought up to maximum design temperature check for water soundness.

While the system remains hot turn off the appliance and drain off all water. Refill the system and vent it. Reset the initial system pressure.

# DOMESTIC HOT WATER SUPPLY TO THE BOILER AND OTHER APPLIANCES

## 1 General

The following information is for guidance only. Contact the local Water Undertaking for specific information and requirements before fitting the appliances referred to below.

The appliance is intended for connection to a mains water supply at a maximum pressure of 8 bar (116 psi). DO NOT use at a higher mains pressure. If necessary fit a water pressure reducing valve. When connecting the mains cold water pipe to the appliance ensure the final 600 mm (2 ft) length is copper.

A maximum domestic hot water flow restrictor limiting the flow rate to 10 l/min (2.2 gal/min) is fitted to the boiler. Higher flow rates will not be harmful to the appliance but may reduce water temperature to an unacceptable level.

### **NOTE:**

*The following appliances have basic requirements for installation:*

## 2 Bidets

No anti-syphonage arrangements are necessary provided the outlets are shrouded and it is not possible to attach a temporary hand held spray. A supply of direct mains fed hot and cold water is permitted provided the appliance is of the over-rim flushing type.

## 3 Showers

Fixed head showers require no anti-syphonage arrangements. Loose head showers require an anti-syphonage device to be fitted if it is possible for the heads of the shower to become immersed in bath water.

Alternatively the length of flexible hose shall be fixed so that it is impossible for the shower head to fall closer than 13 mm (0.5 in) to the top edge of the bath. Such an arrangement would avoid the need for an anti-syphonage device.

## 4 Domestic Hot and Cold Water Supply Taps and Mixing Valves

All such devices shall be suitable for use at mains supply pressure.

## 5 Domestic Expansion Vessel

If the domestic system has a check valve installed in the mains water supply to the appliance, then a domestic expansion vessel must be connected to the boiler (ref. [Fig. 3](#) Page 9).

Domestic expansion vessel and connecting pipe reference number KIG714010110 is obtainable from your local merchant stockist or Argos Building and Heating Supplies Ltd. - United House - Goldsel Road - Swanley - Kent - BR8-8EX. Telephone Swanley (0322)665522.

# REQUIREMENTS FOR ELECTRICAL WIRING

## 1 General Safety

Before any electrical work is undertaken ISOLATE THE APPLIANCE FROM THE MAINS SUPPLY.

If an electrical fault should develop after the appliance has been installed, any electrical fault finding undertaken such as earth continuity, polarity and resistance to earth, MUST be carried out by a competent person.

All external wiring MUST comply with current IEE wiring regulations and any local requirements and health and safety.

THE ELECTRICITY AT WORK REGULATIONS 1989, DOCUMENT N° 635. THE APPLIANCE MUST BE EARTHED.

## 2 Mains Supply Wiring to the Appliance

The appliance should be connected to the mains supply using no less than 0.75 mm<sup>2</sup> (24 × 0.02 mm) BS 6500 (Table 16) pvc, 3 core insulated cable.

The supply (fused at 3 A) MUST be capable of being isolated from the appliance using one of the following methods:

- a) A three pin plug and unswitched, shuttered socket outlet complying with BS 1363.
- b) A double pole isolation switch. The switch contacts MUST have a minimum separation of 3 mm on both poles and MUST supply the boiler and system controls only.

### **NOTE:**

*In either case the means of isolation MUST be readily accessible.*

- c) The appliance terminal block and cable clamp are protected by a black plastic cover located under the left hand side of the boiler burner assembly.

First remove the white outer casing by unscrewing the two pozipan head screws located on the top, lifting and pulling forward. Release the 3 securing screws and remove the drip tray. The appliance terminal block cover can now be removed to expose the terminals. The cables used to connect the mains electrical supply and external system controls should first be passed through the hole behind the cable clamp.

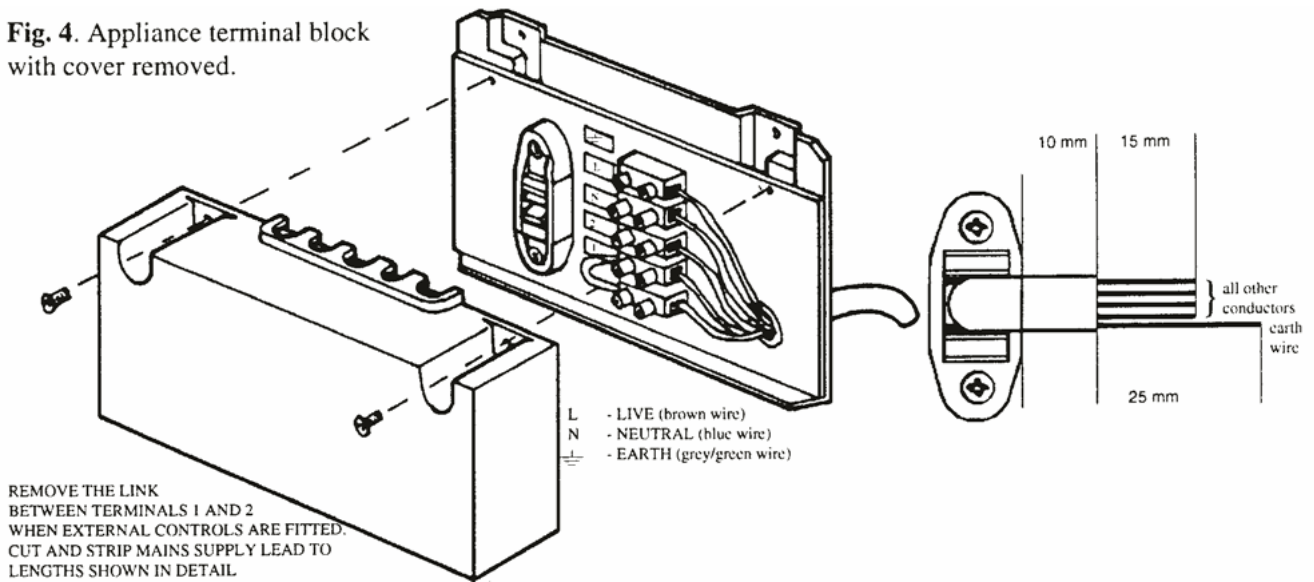
All cables MUST be clamped securely and routed neatly to the terminal block. Refer to [Fig. 4](#).

THE APPLIANCE MUST BE EARTHED.

After installation carry out electrical safety checks ie. earth continuity, polarity, short circuit and resistance to earth.

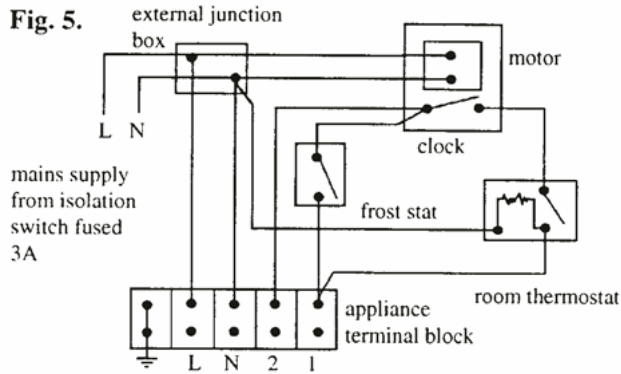
Fig. 4. Appliance terminal block with cover removed.

**Fig. 4.** Appliance terminal block with cover removed.



**3 External Wiring of Heating Controls. Clock - Room Thermostat - Frost**

Fig. 5.



NOTE:- A clock with electrically independent timeswitch SHALL be used. All system controls shall be suitable for operation at mains voltage.

Remove link between terminals 1 and 2

Fig. 6. APPLIANCE WIRING DIAGRAM

Fig. 6. APPLIANCE WIRING DIAGRAM

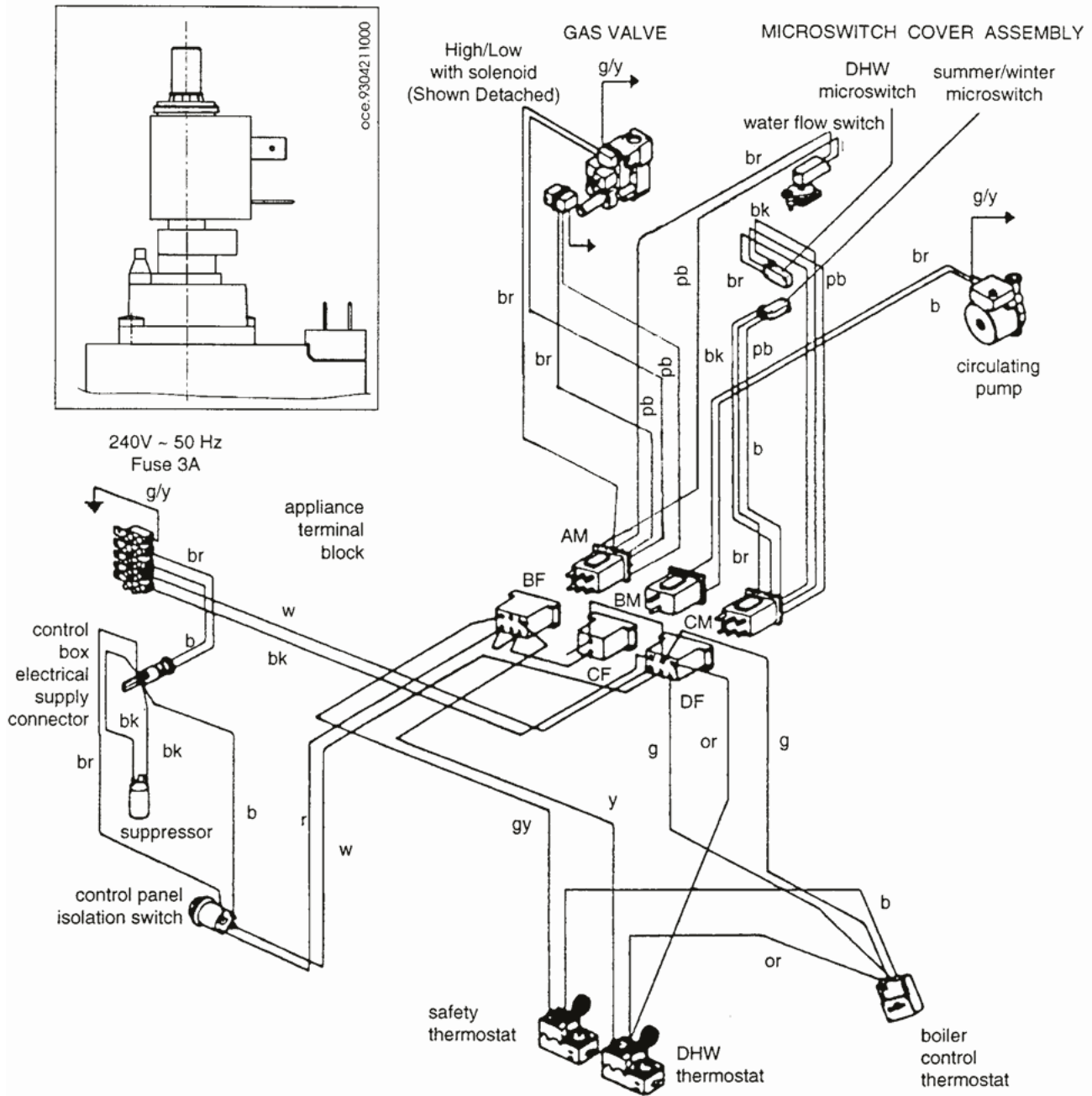


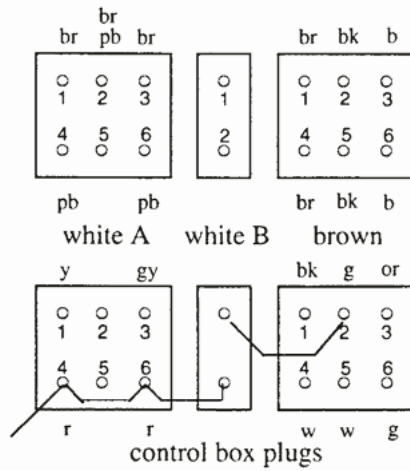
Fig. 7. APPLIANCE FUNCTIONAL FLOW DIAGRAM

**Fig. 7. APPLIANCE FUNCTIONAL FLOW DIAGRAM**

Wiring colour codes

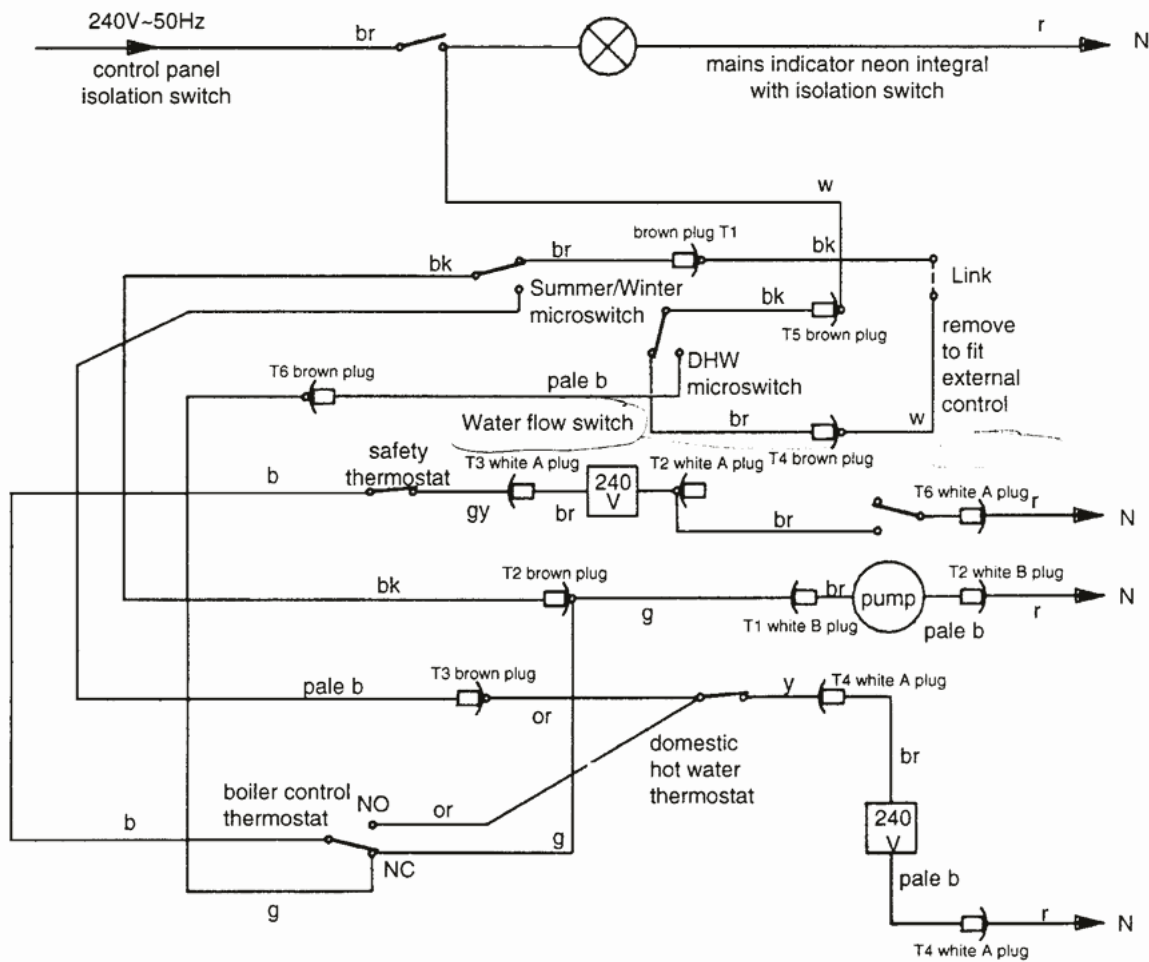
b blue  
 bk black  
 br brown  
 g green  
 gy grey  
 or orange  
 pk pink  
 r red  
 v violet  
 pb pale blue

w white  
 y yellow  
 b/bk blue/black  
 b/r blue/red  
 w/b blue/white  
 bk/g black/green  
 bk/r black/red  
 w/bk black/white  
 g/y green/yellow



exterior - male

interior - female



oce.9306111140

oce.9304211030

## INSTALLATION OF THE APPLIANCE

### Thermostat

#### 1 Fixing Templates-Hardware Supplied

Unpack the hardware carton and check its contents against the list below.

ONE Wall mounting plate assembly complete with:

Papertemplates;

3/4" heating flow isolation valve and safety valve assembly;

3/4" heating return isolation valve;

1/2" domestic mains inlet isolation valve;

ONE plastic bag containing gas cock with flanges straight pipe section / half union; gas supply union elbow and pipe support clip.

ONE small plastic bag containing 'o' ring seal and two M5 hexagon head fixing screws ([Fig. 10](#)).

3 off 3/4"x22mm union elbows; } contained  
2 off 1/2"x15mm elbows. } in plastic bag

TWO small plastic bags containing sealing washers for domestic hot water and heating flow/return connections between wall template and boiler internal pipework;

ONE plastic bag containing:

Wall template-upper cross bar extension (left hand side) with single M4 pozidrive fixing screw;

7 N° 10×45mm long wood screws, plugs and washers.

**NOTE:**

**SIX SETS ONLY NEED BE USED; ONE SET IS SPARE TO REQUIREMENTS.**

## 2 Fixing the Wall Mounting Plate

The wall mounting plate is supplied with all necessary fittings and accessories to make water and gas connections to the appliance.

The plate MUST be mounted on the wall in the position desired for the appliance. The mounting points for the appliance and the fixing holes for the upper and lower cross bars are built into the plate.

Refer to [Fig. 9](#), in particular Note 1, and assemble the wall mounting plate upper cross bar. Refer to [Fig. 8](#) and check that all fittings and accessories are correctly mounted.

Using the WALL MOUNTING PLATE mark on the wall to which the appliance is to be fixed the four fixing hole positions.

Check the horizontal and vertical levels before proceeding.

Drill the six fixing holes in the wall face using an 8 mm (0.3 in dia). masonry drill. Fix the upper and lower cross bars to the wall face using the plastic plugs and N° 10 screws provided. Recheck the horizontal and vertical levels.

**NOTE:**

**The acrylic sheet between the upper and lower cross bar should be taut.**

Remove all protective caps from fittings on mounting plate. Refer to [Fig. 8](#).

Fig. 8.



Fig. 8.

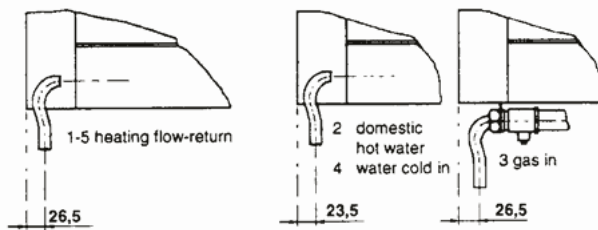
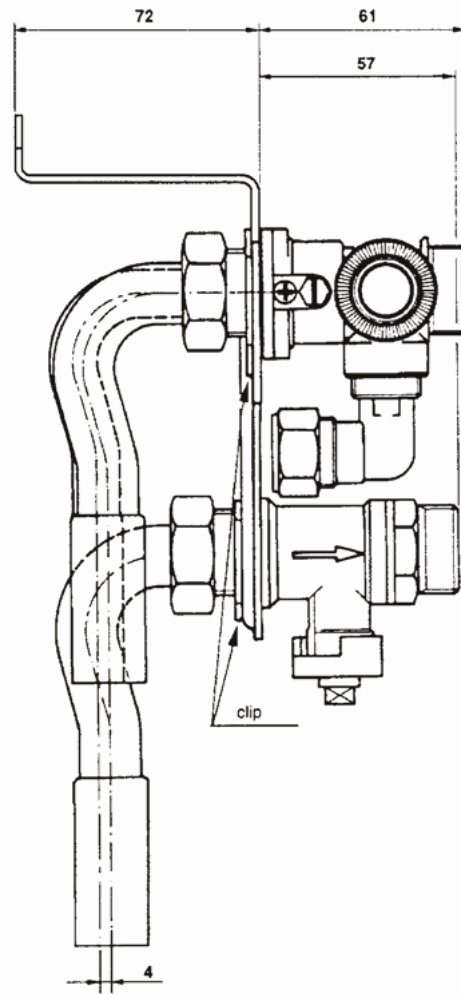
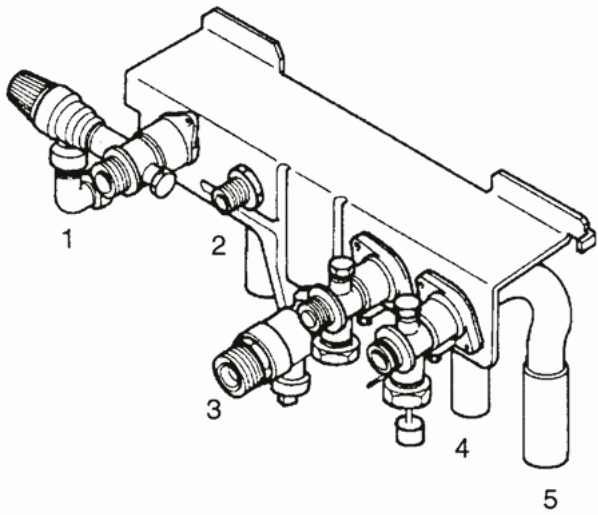
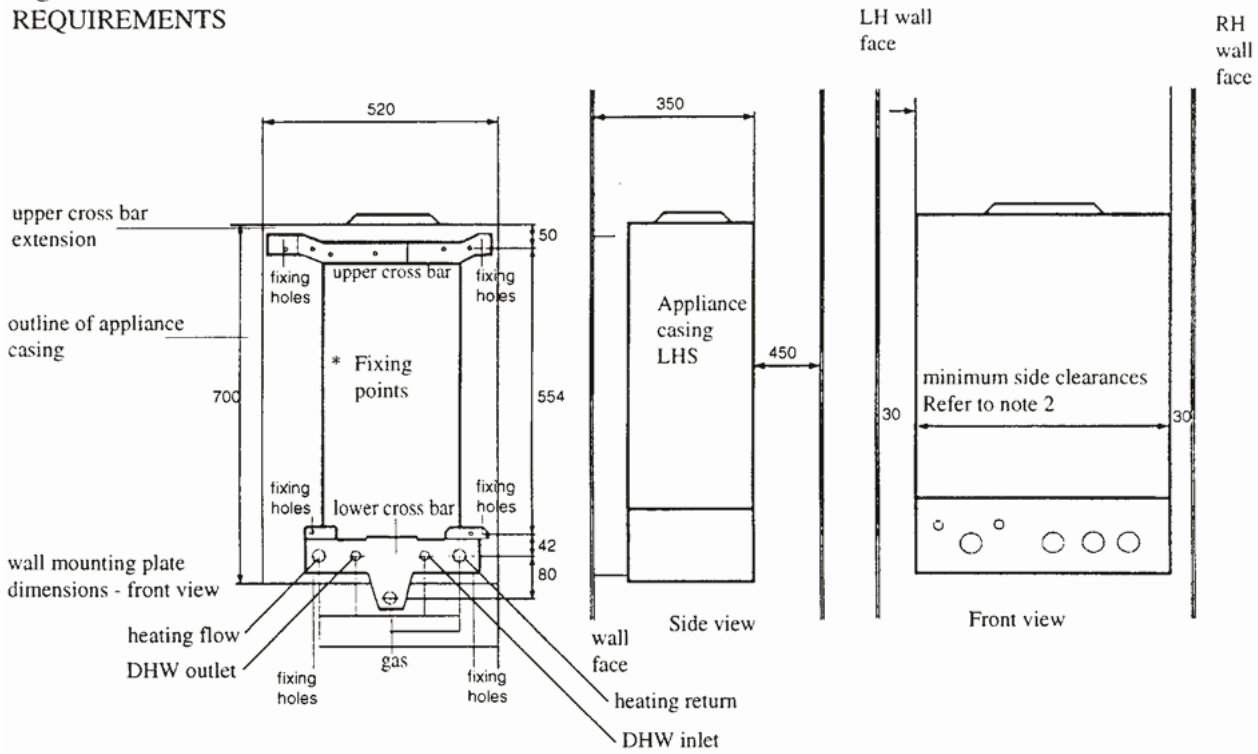


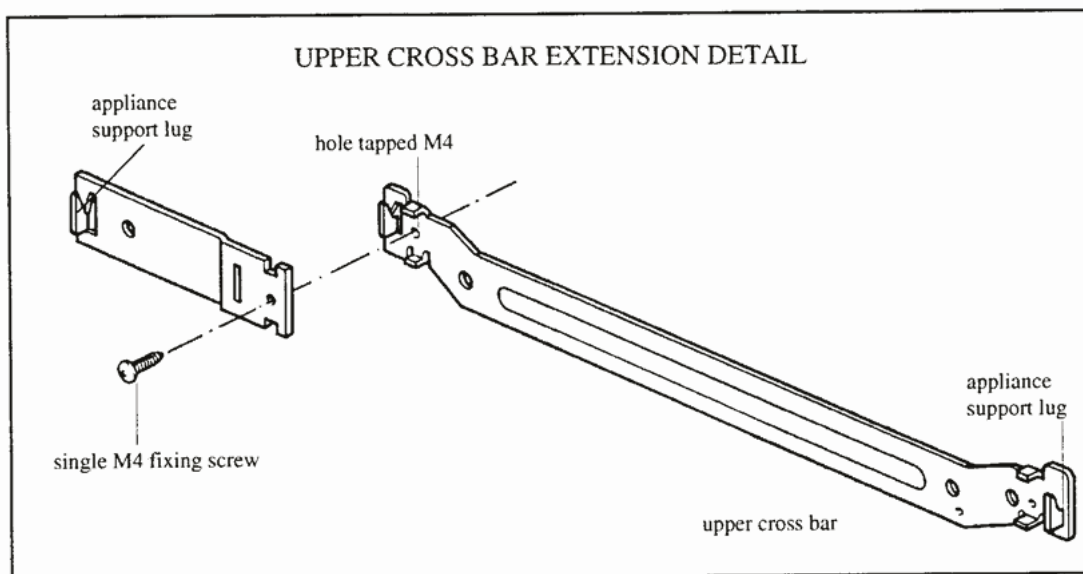
Fig. 9. DIMENSIONAL RELATIONSHIP BETWEEN APPLIANCE AND WALL FACE WALL MOUNTING REQUIREMENTS

**Fig. 9. DIMENSIONAL RELATIONSHIP BETWEEN APPLIANCE AND WALL FACE WALL MOUNTING REQUIREMENTS**



1. The upper cross bar extension is intended to fit the LEFT HAND END of the upper cross bar. The extension fits IN FRONT OF the main bar
2. The MINIMUM left and right hand side clearances should apply - 30mm - radiated heat sideways.

Refer to Section 2.8. LOCATION OF BOILER for complete information on required all round clearances.



### 3 Making Service Connections from the System to the Wall Plate

Refer to [Fig.8](#)

Remove ALL OF THE POLYTHENE CAPS protecting the screw threads of the fittings mounted on the boiler. The layout of the services and their position is given in [Fig. 8](#). Note that the:

HEATING FLOW AND RETURN SOCKETS ARE 22 mm COPPER;

GAS SUPPLY SOCKET IS 22 mm COPPER;

DOMESTIC HOT WATER MAINS INLET SOCKET IS 15 mm COPPER;

DOMESTIC HOT WATER SERVICE OUTLET SOCKET IS 15 mm COPPER.

All are labelled clearly.

The isolation valves for heating flow and return and the domestic service are supplied.

Before the boiler is mounted on the wall plate the water and gas services need to be connected to the back of the wall plate using the union elbows, washers, sockets provided.

Check that all other fixings have been made in accordance with [Fig. 8](#).

Washers are provided in two polythene bags, suitably labelled, to ensure water soundness at each union connection. ENSURE THE WASHERS AND THE GAS COCK 'O' RING SEAL ARE FITTED. THEN REFER TO [SECTION 4](#).

The main gas cock complete with fittings for connection to the appliance is packed in a polythene bag.

When all the external service pipework has been connected to the rear of the wall plate lower cross bar examine the connections made to the boiler. FLUSH THE SYSTEM, and ensure it is completely free of debris, such as flux, solder, etc.

When the boiler has been removed from its packaging to prepare it for mounting onto the wall mounting plate, the white casing needs to be removed. This is retained by a pozipan head screw at the top left and right hand side. Remove the screws and lift off the casing.

- a. Remove the guard plate ([Fig. 11](#)) by removing the M5 hexagon head screws retaining the left hand end of the panel.
- b. Loosening the M5 hexagon head screws retaining the right hand end of the plate sufficiently to allow the plate to be removed - left hand end first.

## 4 Hanging the Boiler on the Wall Plate and Making Service Connections to the Boiler

### **NOTE:**

*A two men lift may be required.*

Refer to [Fig. 10](#) and REMOVE THE RED PLASTIC PLUG protecting the gas valve inlet connection.

1 Offer the boiler up to the wall plate and hang it on the TWO projecting support lugs provided at the left and right hand ends of the upper cross bar. Refer [Fig. 9](#). A key hole slot is cut into the return edge of the boiler left and right hand side panels, near the top, for this purpose. The lower cross bar has a centralising lug positioned at the right hand end. ENSURE the slot cut in the return edge of the right hand rear side panel, near the bottom, is engaged with the lug.

2 Before proceeding further ENSURE all lugs are securely engaged and the appliance is firmly in position. Check horizontal and vertical levels.

3 IMPORTANT. Identify the small polythene bag containing the 'o' ring seal for the main gas supply pipe. Packed also in the small bag are two M5 hexagon head fixing screws for attaching the gas supply pipe outlet flange to the boiler gas valve inlet and ensuring a gas tight seal. Refer to [Fig. 10](#) and [11](#). Fit the gas cock and pipe assembly to the wall plate lower cross bar by making good the union connection.

Using the two M5 hexagon head screws and O-ring seal provided fix tightly the flange of the gas supply pipe to the gas valve inlet. THE GAS SUPPLY PIPE 'O' RING SEAL IS IMPORTANT TO THE SAFE OPERATION OF THE APPLIANCE AND MUST NOT BE OMITTED.

4 Make the boiler connections to the heating flow and return: also the domestic hot water mains inlet and service outlet connections fixed to the wall plate, using the union connections positioned at the ends of the INTERNAL pipework stubs.

### **NOTE:**

*Ensure all four connections are made using a fibre sealing washer. A small polythene bag, labelled, containing all necessary washers is supplied.*

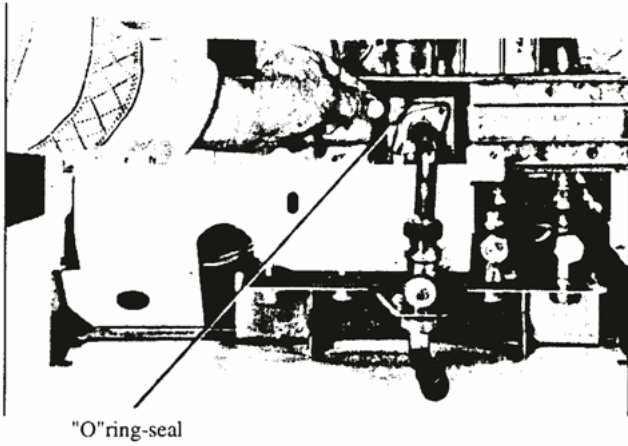
5 The safety valve discharge is fitted with a brass elbow having a 15 mm compression fitting pointing to the rear. Ensure a suitably routed 15 mm dia. copper discharge pipe is fitted from the elbow to a safe drain point. The pipe MUST be fitted so that the guard plate ([Fig. 11](#)) can be removed for servicing and any steam or liquid will discharge safely i.e. the pipe shall terminate such that any discharge from it causes no hazard either to persons, property or electrical installations within or outside the appliance casing.

Ensure the pipe is routed so that after testing during servicing ([section 6.8](#)) it cannot retain water. Insulate the pipe to inhibit freezing during cold weather.

Make all necessary electrical connections to the appliance. Refer to Requirements for Electrical Wiring - [Sections 1, 2](#) and [3](#).

Fig. 10.

Fig. 10.

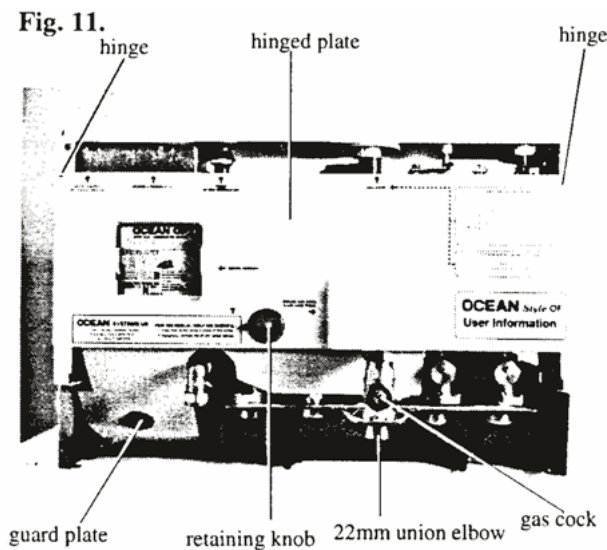


## 5 Commissioning the Appliance

A.

1. The complete gas installation, including the meter MUST be purged and tested for gas soundness in accordance with BS 6891:1988.
2. Isolate the electrical supply.
3. Turn off the gas supply at the appliance service cock (Fig. 12.3).
4. Open the central heating flow and return, and the domestic hot water isolation valves (Fig. 8).
5. Loosen the cap of the automatic air vent on the appliance (Fig. 3). Leave it open.
6. Open all radiator valves and system air vents.
7. Fill the system - see REQUIREMENTS FOR SEALED SYSTEMS
8. Check the system for water soundness of the system and appliance.
9. Drain the system, flush, refill and vent. Refill the system to the Initial Design Pressure but do not exceed 1.5 bar.

Fig. 11.



B.

1. Refer to Fig. 12.1.
2. Set the selector to domestic hot water only. Turn on all hot water service taps and allow water to flow until no air is present. Note that taps must be capable of delivering INDIVIDUALLY at least 3 litres/min (0.66 gpm), although a flow rate of 9 to 9.5 litres/ min (2 to 2.1 gpm) is recommended. Turn off the taps.
3. If it is wished to check the soundness of the pilot supply, this must be done without the main burner alight. Electricity supply must remain isolated.
  - a) Turn on the gas supply at the gas service cock.
  - b) Fully depress the gas valve knob (Fig. 13.1) and hold in. Allow the pilot pipe to purge then press Piezo spark to light pilot burner.
  - c) When lit, hold in the gas valve knob for a further 20 seconds, then release and the pilot should remain alight. If it goes out, repeat step 3b above.
  - d) Check for gas soundness of the pilot pipe connections using leak detection fluid.
  - e) Check that the pilot flame is correct (Fig. 13.3). If necessary, adjust the length via the pilot adjustment screw (fig. 13.1). Screwing clockwise reduces the flame length.

### NOTE:

*The normal thermocouple closed circuit voltage range is 8 mV to 12 mV.*

- f) Leave the pilot alight.

4. Loosen the burner setting pressure test point screw ([Fig. 13.1](#)) and attach a pressure gauge. Set any external controls to call for heat.

Fig. 12.1

**Fig. 12.1 APPLIANCE CONTROL PANEL SHOWING USER CONTROLS**

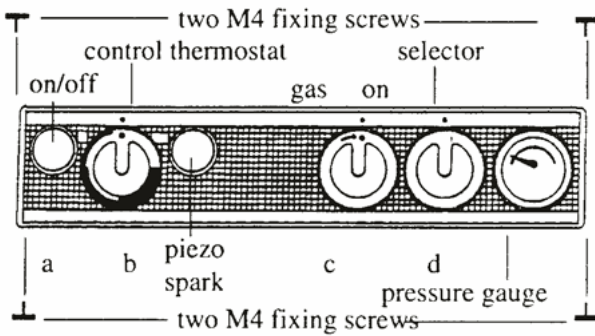
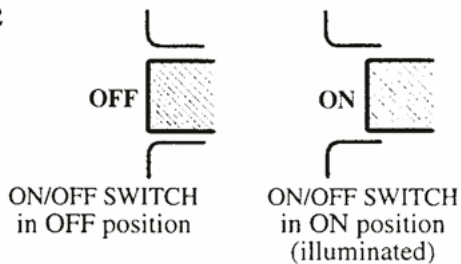


Fig. 12.2

**Fig. 12.2**



5. Using a screwdriver, carefully prise off the heating thermostat control knob ([Fig. 12.1](#)).

6. Remove the two outer screws revealed (not the inner screws).

7. From underneath and behind, push off the selector knob ([Fig. 12.1](#)).

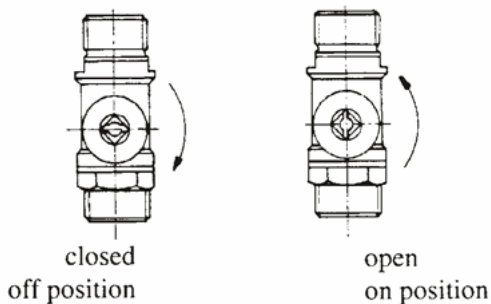
8. Remove the four control panel fascia fixing screws and remove the fascia ([Fig. 12.1](#)).

9. Temporarily refit the heating thermostat control and selector knobs.

#### C. CHECKING/ADJUSTING THE HEAT INPUT / BURNER PRESSURES.

Fig. 12.3

**Fig. 12.3**



#### **NOTE:**

**Adjustments must be made in the order given.**

The maximum Domestic Hot Water input is factory set to 28.9 kW. Although the burner pressure should be checked, adjustment should not be necessary unless the central heating input is changed.

The Central Heating input is factory set to 17.8 kW, but this can be adjusted to suit the system requirements between the values given in [Table 1](#). The setting must be between 14.9 and 22.06 kW input. It will also be necessary to check that the low setting on Domestic Hot Water (which coincides with the central heating input) can be obtained. Check for spillage according to BS 5440.1.1990.

#### C.1. DOMESTIC HOT WATER - MAXIMUM INPUT

a) Selector knob set to Domestic Hot Water Only (identify from fascia panel).

b) Hot water tap fully open.

c) Switch on the electricity supply.

d) Depress the ON/OFF switch ([Fig. 12.2](#)) which will illuminate. If the pilot is alight, the main burner will light. Immediately check that the burner pressure is as given in [Table 1](#) (13.9 mbar).

e) If adjustment is required, using a 10 mm blade screwdriver, adjust the spindle A, [Fig. 13.2](#) (counter clockwise to decrease). The prescribed pressure must not be exceeded.

f) Turn the hot water tap off and on a few times and ensure that the pressure indicated remains correct.

g) Isolate the electrical supply.

h) Close all hot water taps.

**NOTE:**

**Any adjustment of spindle A will result in the central heating setting, which has been factory set, being altered.**

**C.2. CENTRAL HEATING - FIXED INPUT**

- a. Selector knob set to Domestic Hot Water + central heating.
- b. Heating thermostat to maximum.
- c. ON/OFF switch to ON.
- d. System controls calling for heat, all radiator valves, if fitted, fully open.
- e. Switch on the electricity supply. If the pilot is alight, the main burner will light. After about 10 minutes, check the burner pressure.
- f. Adjust the burner pressure to the required value, using a 3.5 mm blade screwdriver, via screw B, [Fig. 13.2](#). DO NOT ALLOW THE SPINDLE A TO MOVE.

**C.3. RECHECKS**

- a. Recheck the Maximum Domestic Hot Water Setting as described in C1 above.
- b. Note that each time the Domestic Hot Water setting is adjusted, the central heating setting must be rechecked.

**C.4. DOMESTIC HOT WATER - MINIMUM INPUT**

- a. Isolate the electricity supply.
- b. Remove the plug from the HIGH/LOW solenoid valve (screw, [Fig. 13.2](#)). Place safely as the plug will be live for the following check.
- c. Selector knob to Domestic Hot Water Only.
- d. Hot water tap fully open.
- e. Electricity supply on.

The pressure should be the same as set for Central Heating. Adjustment is not possible - refer to Fault Finding if the setting is incorrect.

**D. COMPLETION**

1. Isolate the electricity supply.
2. Refit the HIGH/LOW solenoid valve plug.
3. Remove the pressure gauge and retighten the test point screw, ensuring a gas tight seat.
4. Remove the heating thermostat and selector knobs.
5. Refit the control panel facia, securing with a total of six screws.
6. Refit the knobs.

Fig. 13.1. GAS CONTROL VALVE - adjustments

**Fig. 13.1. GAS CONTROL VALVE - ADJUSTMENTS**

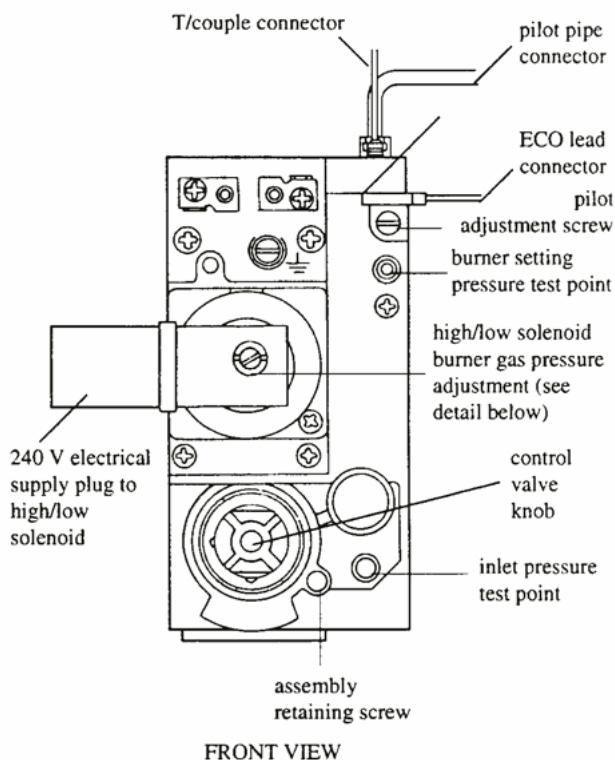


Fig. 13.2. DETAIL OF HIGH/LOW SOLENOID

### Fig. 13.2. DETAIL OF HIGH/LOW SOLENOID

- A:- adjustment screw for maximum pressure setting
  - B:- adjustment screw for minimum pressure setting
  - C:- 6.3 mm amp terminals
  - D:- earth terminal
- high/low solenoid

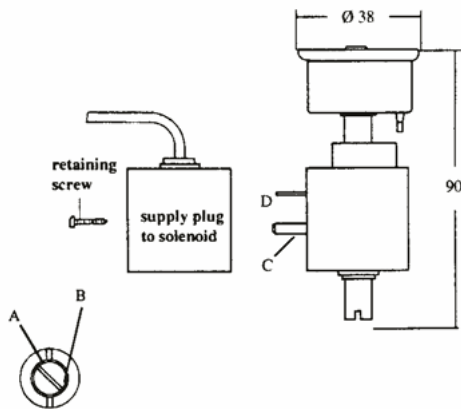
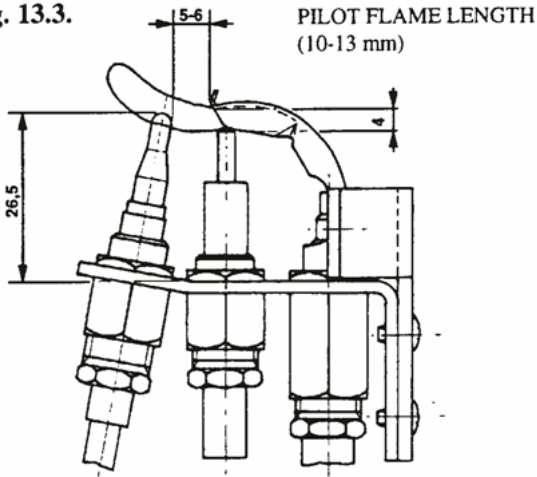


Fig. 13.3.

### Fig. 13.3. PILOT FLAME LENGTH (10-13 mm)



## 6 Checking Operation of the Central Heating / Domestic Hot Water Services and Safety Valve

1 Set the control thermostat to OFF and the service selector knob to central heating and domestic hot water. Depress and release the ON/OFF button. Turn the control thermostat to maximum; the burner should light and the burner pressure should stabilise at the (LOW) setting after a few minutes.

2 Turn on a tap so that the flow rate is approximately 9 l/min (2 gpm). Use a suitable measuring device to check the flow rate. When the tap is turned on the burner pressure should rise to the (HIGH) gas pressure setting and remain steady.

The water temperature should begin to rise and depending upon the flow rate and cold water inlet temperature settle down to between 40°C and 50°C.

Reduce the rate at which water is drawn off gradually until water temperature rises to between 60°C and 70°C, when the gas pressure should fall from HIGH to LOW and then commence to switch between HIGH and LOW as the water temperature rises and falls. Further reduce the rate of draw off gradually until water temperature rises to between 70°C and 80°C when the burner should switch off, then commence to switch on and off as water temperature rises and falls.

#### NOTE:

*The minimum domestic hot water draw off rate is 3 l/min (0.66 gpm) below which the appliance will not operate.*

Reverse the procedure above and check each stage of operation ie. switching between HIGH/LOW gas pressure at intermediate water flow rates and operation at HIGH gas pressure when flow reaches maximum draw off rate.

3 Set the service selector knob to domestic hot water only. Check that the maximum flow rate can be obtained. When completed turn off the tap when the burner should extinguish.

Turn the tap on and off at 10 seconds intervals two or three times and check burner ignition and shut down.

Turn off the tap. Set the service selector knob to central heating and domestic hot water.

The burner should extinguish and provided the timer and any heating controls are calling for heat the burner will relight at LOW gas pressure setting.

4 Operate the appliance on central heating service and allow the system to warm up. Check the system is heating up evenly and then turn the control thermostatic knob towards its minimum setting. Observe the burner to extinguish. Turn the thermostat knob towards its maximum setting when the burner should relight. Repeat the procedure once more.

5 If the heating system is fitted with thermostatic radiator valves AND A BYPASS then proceed to make the following adjustments.

IF A BYPASS IS NOT REQUIRED:

ie. an uncontrolled radiator of minimum catalogue rating 1.2 kW (4,100 Btu/h) is fitted, proceed to [Section 6.7](#) below.

Provided the heating system has been designed to take account of the AVAILABLE PUMP HEAD FOR HEATING SYSTEMS - [Table 3](#) - page 5, the pump energy should ensure a temperature difference across the boiler flow and return pipes of 17 °C (30.6°F) maximum. However, the setting pressure should be matched to maximum heating load when all thermostatically controlled radiator valves are fully open and the BYPASS CLOSED. The central heating system should be heated up from cold under this condition for at least 15 minutes. Ensure any time clock or room thermostat fitted cannot cause the boiler to switch off. When adjusting the bypass it is important to ensure the boiler is firing continuously, as cycling of the boiler control thermostat gives a false impression of the temperature difference.

Using a contact thermometer balance the system if required. If the circulating pump is fitted with a speed adjustment it will be factory preset at maximum. DO NOT ADJUST.

Check the temperature difference across the boiler flow/return pipes (A & B [Fig. 14](#)). Provided the available pump head has not been exceeded (refer [Table 3](#)) the temperature difference will be below 17 °C (30.6°F).

SEE NOTE BELOW. Check the temperature difference ACROSS THE SYSTEM ie. ACROSS THE FLOW AND RETURN PIPES UPSTREAM OF THE BYPASS (C & D [Fig. 14](#)). Open the bypass lock shield valve slowly until the temperature difference across the system is 17°C (30.6°F).

**NOTE:**

***If the available pump head has been exceeded the bypass should be left CLOSED.***

An uncontrolled radiator of catalogue rating 1.2 kW (4,100 Btu/h) MINIMUM should be chosen from within the system to act as a suitable source of heat dissipation. The appliance should NOT be operated at a flow rate less than 9.86 l/min (2.17 gpm).

7 Balance the system if required.

Check operation of the time switch and room thermostat if fitted.

Depress the ON/OFF button and release.

Isolate the appliance at the wall socket or isolation switch. Set any timer and heating controls to OFF. Set the boiler control thermostat to OFF.

Replace the white outer casing using the reverse of the procedure under [Section 3](#).

**NOTE:**

***The two fixing screws provided MUST be refitted.***

**IMPORTANT:**

***If the factory setting on the central heating gas pressure has been altered during commissioning refer to the data plate, positioned UNDER THE APPLIANCE, FIXED TO THE CONTROLS SUPPORT PLATE.***

RESET the indicator arrow, which will be set against the factory preset output of 14.1 kW (48,000 Btu/h). Move the arrow to indicate clearly the revised central heating output.

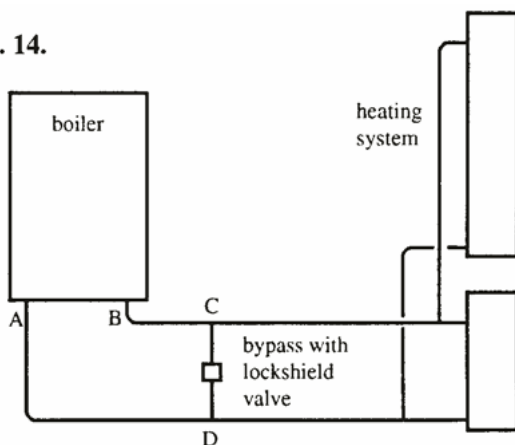
8 Check the operation of the safety valve. Refer to [Fig. 1](#) and Installation of the Appliance - [Section 4.6](#). Test by turning the safety valve knob anticlockwise half a turn and then releasing, quickly. The valve should discharge and reseal itself without leaking.

9 Replace the guard plate and fit the hinged panel. The hinged panel is supplied separate with its fitting instruction in the main boiler carton.

10 Turn on power at the wall socket or isolation switch. Set the time and heating controls, if fitted, and the service selector knob to the user's requirements. Depress and release the ON/OFF button. Set the boiler control thermostat to MAXIMUM.

Fig. 14

**Fig. 14.**



## 7 Instructions Provided for the User

Instruct the user or purchaser of the appliance on the correct operation of the appliance and hot water / heating system.

Hand the User Instructions to the user and ensure he/she understands the procedures required to operate the appliance.

Make sure the user is aware of any precautions necessary to avoid damage to the appliance and heating / domestic hot water system and to the building in the event of the appliance and system being in operation during frost conditions.

Advise the user of the need to ensure safe and efficient operation of the appliance and system by regular servicing. The appliance should be serviced by A COMPETENT PERSON AT LEAST ONCE EVERY TWELVE MONTHS, or at intervals recommended by the local Gas Region.



If further advice or assistance is required relating to servicing contact Argos Building and Heating Supplies Ltd.

## SERVICING THE APPLIANCE

### 1 Annual Servicing - Routine Inspection and Cleaning

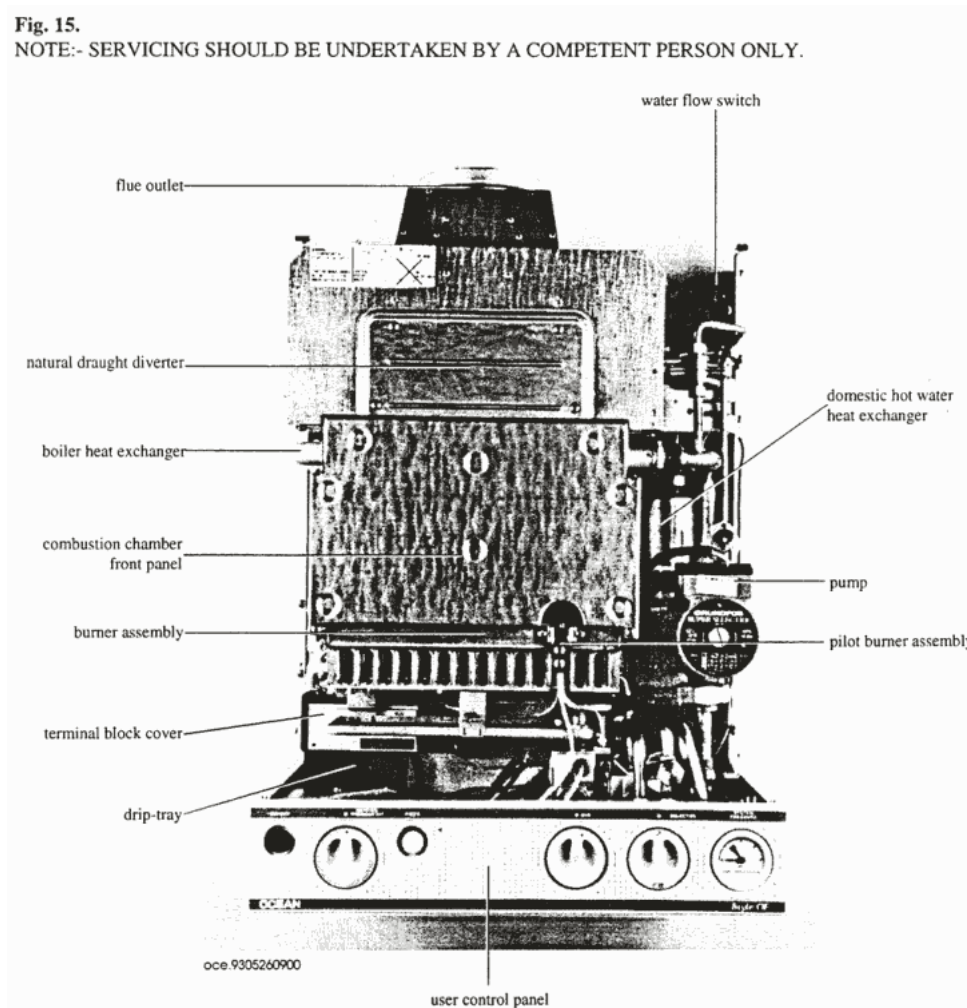
To ensure continued efficient operation of the appliance it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage but in general once per year should be adequate. It is the law that any service work **MUST** be carried out by a competent person such as British Gas or other Corgi registered personnel.

1. The following items should then be cleaned or checked for signs of deterioration before being replaced, if necessary,

- a. Note any faults in the operation of the appliance when operated as described under [Section 2](#) below.
- b. Examine and clean the pilot burner assembly: pilot injector, spark electrode, thermocouple.
- c. Examine and clean the main burner assembly: injector and injector manifold.
- d. Observe the condition of the combustion chamber insulation.
- e. Examine and if necessary clean the heat exchanger.
- f. Examine the flue system and ensure there is no blockage and that the flue terminal is unobstructed.

When the appliance has been fitted inside a compartment the ventilation areas required should be checked and cleared of any obstruction. If necessary **BRING TO THE USER'S ATTENTION THE NEED TO ENSURE** the ventilation openings are kept free of obstruction.

Fig. 15.



### 2 Checks Undertaken Prior to Servicing

- a) Remove the white outer casing by unscrewing the pozidrive head screws located on the top left and right hand sides. Lift and pull casing forward.
- b) Operate the appliance by undertaking the normal lighting procedure from cold. Follow the instructions on the hinged plate under the boiler. Turn knob quarter turn clockwise to release.

Allow the central heating system to warm up and check both central heating and domestic hot water services. Observe the operation of the boiler and controls. Note any faults which will need to be rectified during servicing.

#### **IMPORTANT:**

**ISOLATE THE MAINS ELECTRICAL SUPPLY AT THE WALL SOCKET OR SWITCH BEFORE ATTEMPTING TO SERVICE THE APPLIANCE.**

#### **NOTE:**

**There are warning notices attached to the appliance pointing out actions necessary for safety. DO NOT REMOVE OR DEFACE ANY WARNING NOTICE.**

c) Ensure the gas supply is turned OFF at the gas cock. When service work has been completed gas soundness should always be checked using gas soundness fluid. Recommission the appliance in accordance with the procedure detailed under Installation of the Appliance - [Section 5](#).

### 3 Tools to Undertake Servicing

The following tools will assist in servicing and replacing all appliance components.

**NOTE:**

*The list includes basic "off the shelf" items and is not intended to preclude the use of alternative specialised tools which may save time.*

LIST OF MINIMUM REQUIRED TOOLS FOR SERVICING ALLEN KEYS: 4 mm and 5 mm.

SPANNERS OPEN ENDED: 7; 8; 9; 10; 11; 12; 17; 22; 24; 26; 37; 39 mm.

N° 2 POZIDRIVE SCREWDRIVER WITH PLASTIC HANDLE LENGTH OF SHAFT 250 mm.

N° 2 POZIDRIVE SCREWDRIVER WITH PLASTIC HANDLE LENGTH OF SHAFT 100-130 mm.

N° 2 POZIDRIVE SCREWDRIVER WITH PLASTIC HANDLE - STUBBY.

N° 3 POZIDRIVE SCREWDRIVER WITH PLASTIC HANDLE LENGTH OF SHAFT 100-130 mm.

N° 3 POZIDRIVE SCREWDRIVER WITH PLASTIC HANDLE - STUBBY.

LIGHT ELECTRICIAN'S TYPE SCREWDRIVER FOR SLOTTED HEADSCREWS - SHAFT 100 mm - BLADE WIDTH 3 mm.

CABINET SCREWDRIVER FOR SLOTTED HEADSCREWS (PLASTIC HANDLE) - SHAFT 100-130 mm - BLADE WIDTH 4-5 mm.

CABINET SCREWDRIVER FOR SLOTTED HEADSCREWS (PLASTIC HANDLE) - STUBBY - BLADE WIDTH 4-5 mm.

CABINET SCREWDRIVER FOR SLOTTED HEADSCREWS (PLASTIC HANDLE) - SHAFT 200-220 mm - BLADE WIDTH 8-10 mm.

PLIERS 6" LONG NOSED WITH PLASTIC HANDLES. SIDE CUT WITH SERRATED JAWS.

ADJUSTABLE SPANNERS -6" AND 10". BACHO OR SIMILAR MOLE WRENCH 8".

STILSON WRENCH 14".

### 4 Servicing of Components

**NOTE THE REPLACEMENT OF COMPONENTS IS DETAILED IN [SECTION 5](#) - page 22.**

#### 1 Removal of combustion chamber front panel. [Fig. 15](#).

Remove the two M4 pozidrive screws at the bottom left and right hand sides of the panel. Ease the lower edge of the panel forward and downward about 10 mm to disengage the locating lugs situated at the top left and right hand sides. The inner face of the panel is lined with insulating material. Pull the panel forward to disengage it. Take care not to allow the insulation pad to fall out.

#### 2 Removal of the pilot burner assembly. [Fig. 15](#), [16](#)

Using a 9 mm open ended spanner remove the thermocouple capillary connector on top of the gas valve. Pull out the ECO lead connection. Refer [Fig. 13.1](#) and [Fig. 29](#).

- a. Unscrew the aluminium pilot pipe connection at the gas valve using an 11 mm spanner.
- b. Remove the two M4 pozidrive screws at the left and right hand side of the pilot assembly mounting bracket - attaching the bracket to the main burner assembly.
- c. Pull the assembly forward - complete with pilot pipe, electrode lead and thermocouple attached.
- d. Hold the assembly by hand or by a suitable tool, such as a mole wrench.

Using a 10 mm open ended spanner unscrew the union connector.

Using a pair of long nosed pliers pull the electrode lead off the push on connector at the bottom of the electrode ([Fig. 16](#)).

Use the 10 mm open ended spanner to unscrew the union connector at the bottom of the electrode ([Fig. 16](#)). Be careful to retain the brass connector. Pull the electrode out of its retaining socket.

Use the 10 mm open ended spanner to unscrew the union connector fixing the aluminium pilot pipe to the pilot assembly. The pilot injector is positioned immediately behind the union connector. Take care when removing the connector. Place the injector and aluminium pilot pipe to one side.

e) Examine the thermocouple. If it shows signs of deterioration replace it.

Examine the electrode lead, particularly the point where it is connected to the electrode. Look also for chafing of the lead. If necessary replace it.

Examine the electrode for damage to the insulation or tip. If damaged replace it.

Examine the pilot injector for damage. Make sure it is free of any foreign matter. If necessary blow through with air. Replace it if damaged in any way.

Examine the pilot shield and pilot assembly in general. If any damage has been sustained, replace it.

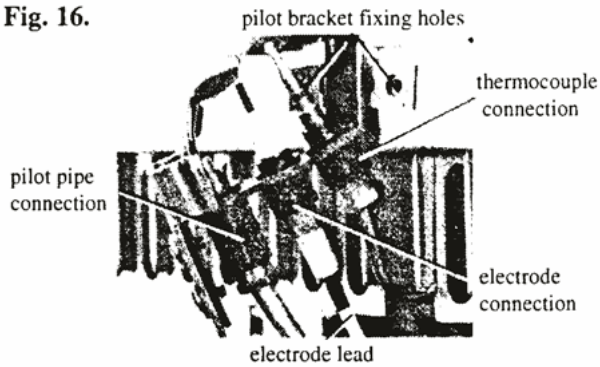
Examine the pilot pipe. Ensure it is not kinked and both union connections are in good condition.

**NOTE:**

*As a matter of routine all components should be cleaned of any foreign matter or debris before reassembling.*

Fig. 16.

**Fig. 16.**



Reassemble in reverse order. Push both the electrode and thermocouple fully home into their respective retaining sockets before tightening the union connectors. Ensure the pilot injector is replaced correctly when refitting the aluminium pilot pipe.

Finally refer to [Fig. 13.1](#) and check the correct dimensional relationship exists between the individual components. DO NOT refit the pilot burner assembly to the main burner assembly at this stage.

### 3 Removal of the burner assembly ([Fig. 17](#))

Remove the burner drip tray by releasing the single screw from the front support bracket and the two screws from the left hand rear support bracket.

Whilst supporting the burner remove the two securing screws that hold the burner frame to the injector manifold at each end of the assembly. The burner can now be eased forward away from the boiler.

Individual burner blades may be removed from the frame by pulling out the two retaining rods from the right hand end of the assembly. Once the rods are removed the bars may be eased out by grasping at both ends and lifting upwards.

Using a brush with non-metallic bristles carefully brush the flame ports and remove any debris from within. Any blade showing signs of deterioration should be replaced on reassembly.

Remove any debris from within the frame of the burner assembly. Ensure all flame ports are clean before reassembling in reverse order.

#### **NOTE:**

*The design of all burner blades is identical. It is not necessary to replace them in any particular order.*

Ensure each bar is positioned with its venturi inlet lined up with the appropriate hole at the BACK of the frame. All bars should be parallel and pushed as far as possible towards the rear of the frame. Incorrect fitting or misalignment will make it impossible to refit the two retaining rods, which should be pushed fully home.

Having reassembled the main burners put the assembly to one side.

### 4 Removal of injector manifold ([Fig. 18](#))

Using a 8mm spanner release the four M5 bolts that secure the gas pipe flange to the top of the gas valve.

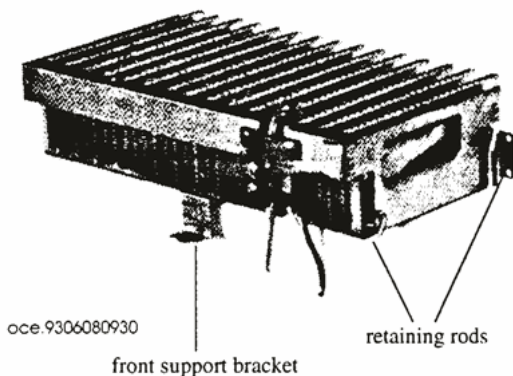
Release the two screws that secure the injector manifold at both ends to the rear support plate.

Remove the manifold together with the gas pipe from the boiler: using a 7 mm spanner remove and clean or replace any defective injectors. Care should be taken to ensure injectors are not "cross threaded" when being refitted to the manifold.

Should access into the injector manifold be required for cleaning, release the two screws that secure the end plates to the manifold. Reassemble in reverse order using all new seals and washers.

Fig. 17.

**Fig. 17.**



### 5 Combustion chamber insulation ([Fig. 18](#))

Examine the combustion chamber insulation not forgetting the insulated combustion chamber front panel removed previously.

Look for flaking or mechanical breakdown and if necessary replace the insulation.

## 6 Cleaning the heat exchanger (Fig. 15)

Examine the heat exchanger carefully. If necessary clean the fins using a suitable brush from above and below.

TAKE CARE NOT TO DAMAGE THE COMBUSTION CHAMBER INSULATION.

Any debris which has fallen down into the base of the boiler body should now be removed together with the cover over the gas manifold connection before reassembly.

### Reassembly

Reassemble the components in the following order reversing the procedure used to remove them from the appliance.

injector manifold; burner assembly; pilot burner assembly. DO NOT OMIT THE PILOT PIPE CONNECTION TO THE GAS VALVE; fit combustion chamber front panel. BEFORE PROCEEDING TO RECOMMISSION THE APPLIANCE (Refer to Installing the Appliance - [Section 5](#)). OBSERVE THE DATA PLATE POSITIONED UNDER THE BOILER ON THE CONTROLS SUPPORT PLATE.

Although the appliance is preset at 14.1 kW (40,000 Btu/h) central heating and 23.4 kW (80,000 Btu/h) domestic hot water output, the central heating output may have been changed during the original commissioning. The central heating service gas pressure should be set to that indicated by the pointer, attached to the data plate. The domestic hot water service gas pressure should be set to achieve 23.4 kW (80,000 Btu/h).

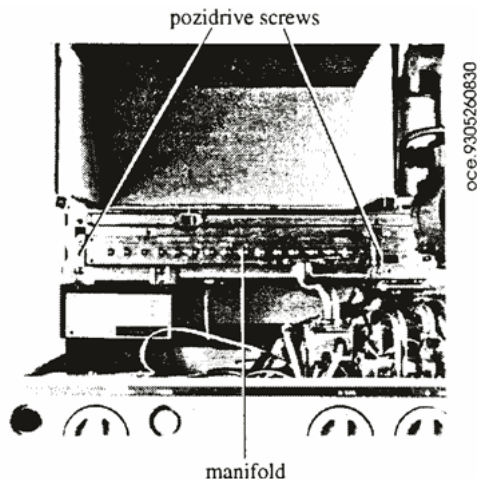
## 7 Examination of domestic hot water filter

If when recommissioning the appliance ([Section 5](#)) and checking maximum DHW flow rate at a tap there appears to be a loss of water pressure, this may be due to dirt in DHW filter. The filter should be examined and removed / cleaned or renewed as necessary. Access the filter as follows:-

- Turn off DHW cold inlet isolation valve.
- Open a hot tap to drain down DHW in the pipes.
- Release the two M5 bolts which secure the white guard plate and ease the plate sideways to access fully the union nut on the isolation valve.
- Slacken the union under the cold inlet isolation valve. Drain any residual water into a suitable receptacle.
- Refer to [Fig. 19](#). Slacken the M5 hexagon head screw at the RHS of the retaining plate on top of the pressurestat/diverter valve assembly.
- Remove the M5 screw retaining the LHS of the plate and swing the retaining plate away from the LH pipe connection as shown below.
- Lift up the front of the pipe and break the 'O' ring seal.
- Using the blade of an electrician's screwdriver prise the filter up out of its location.
  - If the filter requires cleaning, wash thoroughly to remove any debris and replace in position - OPEN END FACING UPWARDS.
  - If the filter is damaged, renew it.

Fig. 18.

Fig. 18.



Reassemble in reverse order and fit a new 'O' ring seal at the pipe entry point.

Recheck DHW flow rate at a tap.

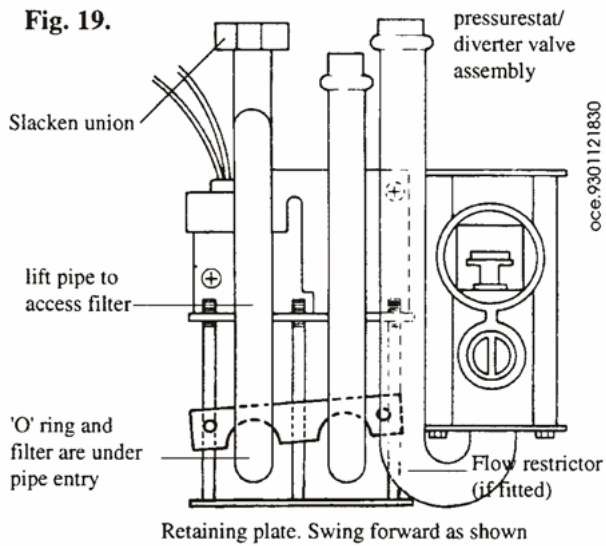
## 8 Examination of water flow restrictor and main diaphragm

With the right hand pipe removed from the top of the pressurestat as detailed in [Section 7](#) above it is possible to see the restrictor but for its removal access must be gained into the Venturi housing below.

Do not prise or lever out the restrictor as this could result in damage to the restrictor or its housing.

- Remove the front control panel as detailed in 5.3.
- Remove the 6xM5 hexagon headed bolts that secure the pressure stat to the diverter valve.
- Once these bolts are released the two sections of the pressure stat together with the main diaphragm can be removed. Set aside for later reassembly the rear plastic section, the main diaphragm and the white centre piston.
- From the front section remove the spring E clip and washer from the centre spindle and remove the metal front panel. At this point the plate which is treaded to receive the bolts from pipe retaining plate will fall from its housing. Set aside for reuse.
- When viewed from the front remove the right hand round access plug which houses the Venturi, spring and case which can now be removed.
- Using bent nosed pliers or similar tool ease upwards the flow restrictor from its housing.
- If the restrictor is damaged renew it.
- Inspect main diaphragm for damage. If suspect or damaged renew it.

Fig. 19.



Reassemble in reverse order using new O ring seals at the pipe entry points.

**NOTE:**

*When assembling the main diaphragm the circular indentation points to the rear of the pressurestat.*

**5 Replacement of Component Parts**

**NOTE:**

**COMPONENT PARTS SHOULD BE REPLACED BY A COMPETENT PERSON ONLY**

**IMPORTANT:**

**ISOLATE THE MAINS ELECTRICAL SUPPLY AT THE WALL SOCKET OR SWITCH BEFORE ATTEMPTING TO REPLACE COMPONENT PARTS.**

There are various warning notices attached to the appliance pointing out actions necessary for safety. DO NOT REMOVE OR DEFACE ANY WARNING NOTICE. Ensure the gas supply is turned off at the service cock. When a component(s) has been replaced and the appliance reassembled ALWAYS undertake a gas soundness check using gas leakage detection fluid - when it has been necessary to break a gas joint. Recommission the appliance in accordance with the procedure detailed under Installation of the appliance. [Section 5](#).

**Section 5 - Index**

- 5.1 Outer casing - for access
  - (a) Removal of combustion chamber front panel
- 5.2 (a) Pilot burner assembly
  - b) Thermocouple
  - (c) Electrode lead
  - (d) Electrode
  - (e) Pilot injector
  - (f) Main burner
  - (g) Injectors
- 5.3 (a) ON/OFF switch
  - (b) Suppressor
  - (c) Piezo spark generator
  - (d) Safety thermostat and Domestic Hot Water thermostat
  - (e) Control thermostat
- 5.4 Overheat thermostat
- 5.5 Gas valve
- 5.6 Combustion chamber insulation
- 5.7 (a) Water flow switch
  - (b) Euramo Gold Star/Grundfos 15/60 circulating pump
  - (c) Domestic Hot Water heat exchanger
  - (d) Microswitch cover assembly and Domestic Hot Water pressure stat/diverter valve

- (e) Central Heating expansion vessel
- (f) Safety valve
- (g) Domestic Hot Water expansion vessel
- (h) Pressure gauge
- (j) Heat exchanger

[5.1](#). Remove the white outer casing by unscrewing the pozipan head screws located on the top and lifting and pulling the casing forward.

**a)** Remove the combustion chamber front panel ([Fig. 15](#)) by unscrewing the two M4 pozidrive screws at the bottom left and right hand sides of the panel. Ease the bottom of the front panel forward and slide it down about 10 mm to disengage the locating lugs situated at the top left and right hand sides. Pull the panel forward to disengage it. Take care not to allow the insulation pad to fall out.

## **5.2 REPLACEMENT OF THERMOCOUPLE - ELECTRODE LEAD - ELECTRODE - PILOT INJECTOR - PILOT BURNER BRACKET ASSEMBLY WITH SHIELD - MAIN BURNER - INJECTORS. Refer to 5.1 above for procedures (a) to (g)**

### **a) Pilot burner assembly**

Remove the pilot burner assembly complete with thermocouple, ignitor lead and pilot pipe attached, by following the procedure detailed under [Section 4](#) (a); (b); (c).

### **b) Thermocouple replacement**

Remove pilot burner assembly ([5.2a](#))

Using a 10 mm open ended spanner unscrew the union connector at the base of the thermocouple head. Pull the thermocouple head out of its retaining socket.

Fit a new thermocouple by reversing the procedure above. Ensure the ECO circuit connector is fully home at the gas valve before tightening the thermocouple union connector. Ensure the thermocouple head is pushed fully home into its socket before tightening the union connector at the pilot assembly end.

### **c) Electrode lead replacement**

Remove pilot burner assembly ([5.2a](#))

Using a pair of long nosed pliers pull the electrode lead off the connector at the bottom of the electrode ([Fig. 16](#)) and also from the rear of the Piezo spark generator mounted on the front control cover plate.

Replace the new lead in reverse order.

### **d) Electrode replacement**

Remove the thermocouple head ONLY from the pilot burner assembly using the procedure in [5.2\(b\)](#). Using a pair of long nosed pliers pull the electrode lead off the push on connector at the bottom of the electrode ([Fig. 16](#)).

Using a 10 mm. spanner unscrew the union connector at the base of the electrode. Push the electrode out of its retaining socket.

Replace with a new electrode - ensuring it is pushed fully home into its socket before fitting and tightening the union connector.

Reassemble in reverse order. Finally make sure the electrode tip has the correct relationship with the pilot shield and thermocouple. Refer to [Fig. 13.1](#).

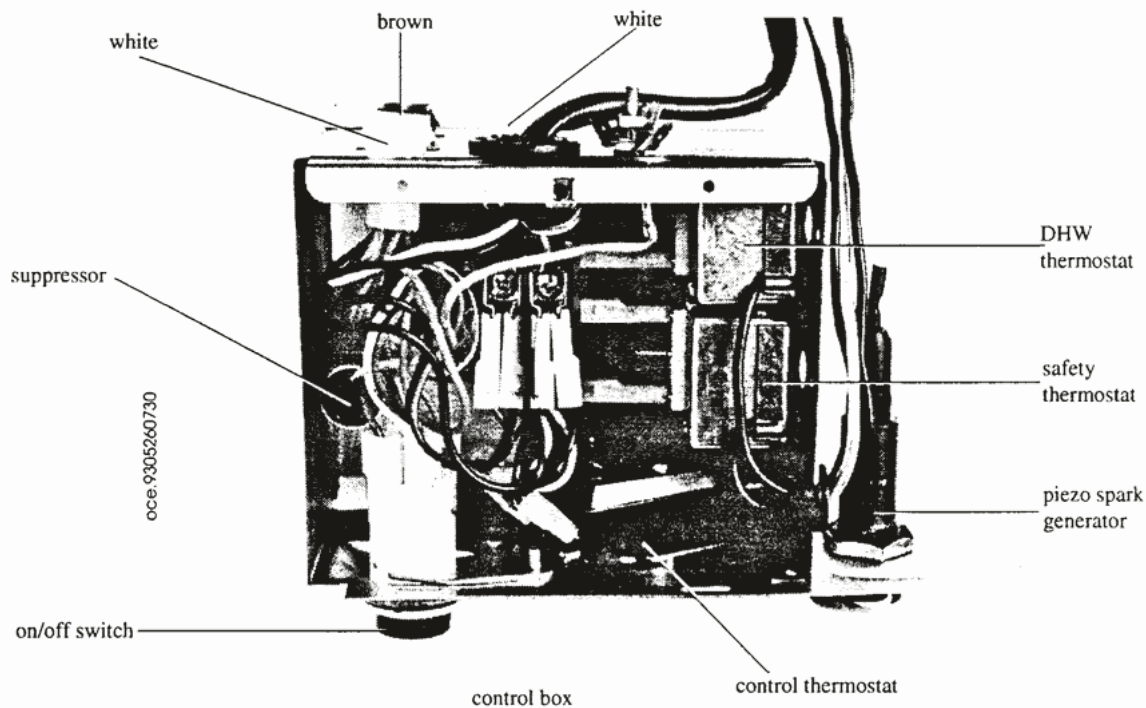
### **e) Pilot injector replacement**

Remove the thermocouple head ONLY from the pilot burner assembly ([5.2b](#)). Then disconnect the ignitor lead and remove the electrode ([5.2d](#)).

Using a 10 mm. spanner unscrew the pilot pipe union connector at the base of the pilot burner. The pilot injector is positioned inside the socket and may FALL OUT unless care is taken in removing the pilot pipe union connector.

Fig. 20.

**Fig. 20.**



Remove the pilot injector. Fit a new pilot injector and reassemble in reverse order. Check the pilot pipe connections for gas soundness using leakage detection fluid. Refer [Section 5.3](#) B(d) - and [Fig. 13.1](#).

#### **f) Replacement of main burner**

Refer to [5.1](#)

Remove the pilot burner assembly ([5.2a](#))

Remove the burner ([4](#). (a); (b))

Replace the burner and reassemble in reverse order.

#### **g) Replacement of injector manifold / injectors**

Remove main burner ([5.2](#) above).

Remove injector manifold / injectors ([4.3](#))

Replace manifold / injectors and washers as necessary.

Reassemble in reverse order.

### **5.3 REPLACEMENT OF CONTROL BOX COMPONENTS**

In order to gain access to the control box remove the control thermostat knob. Insert the blade of a stubby flat bladed screwdriver behind the edge of the knob and carefully lever off the shaft.

This will expose two pozidrive fixing screws attaching the control panel to the control box behind it. Remove the two screws. **DO NOT REMOVE THE TWO INNER SCREWS** which attach the control thermostat to the control box. The service selector knob is then removed by pushing it off its shaft using finger pressure from behind the control panel. Slacken the two pozidrive screws located at the right hand side of the control panel (top and bottom).

Remove the two pozidrive screws located at the left hand side of the control panel (top and bottom). The left hand side of the control panel may now be pulled forward and swung to the right sufficiently to gain access to the control box. Take care not to damage the pressure gauge capillary tube, immediately behind the gauge.

Release the catch holding the hinged plate under the boiler ([Fig. 11](#)). Turn the knob quarter turn clockwise to release and swing the plate forward. Remove the single pozidrive screw positioned under the control box, fixing it to the main controls support plate.

Pull the control box forward to improve access. Remove the single pozidrive screws retaining the cover on top of the control box. Refer to [Fig. 20](#).

When a component(s) has been replaced refix the control box top cover first using the single pozidrive screw at the top, then refit the complete control box to the controls support plate using the single pozidrive screw from the underside.

Now reassemble in reverse order.

#### **NOTE:**

**ON REASSEMBLY BOTH CONTROL THERMOSTAT AND SERVICE SELECTOR KNOBS ARE SIMPLY PUSHED ONTO THEIR RESPECTIVE SHAFTS.**

#### **a) Replacement of illuminated ON/OFF switch**

Using the blade of an electrician's screwdriver inserted behind the plastic tabs, release the switch and remove it with connectors attached through the hole in the control box.

Remove the four push on connectors at the back of the switch ([Fig. 22](#)).

Fig. 21.

**Fig. 21.** Front view of control box with switch

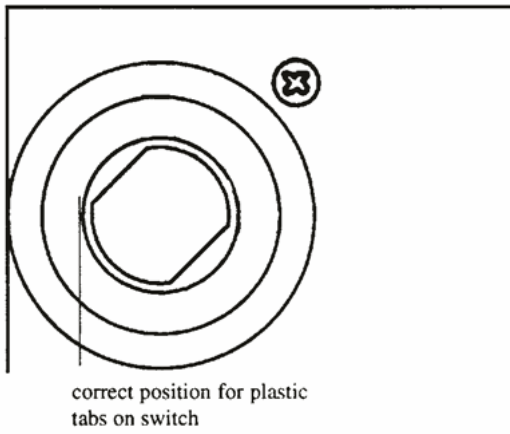
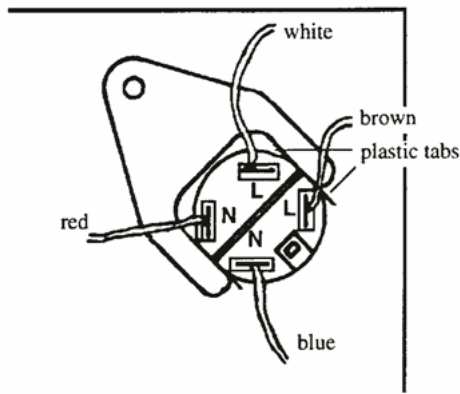


Fig. 22.

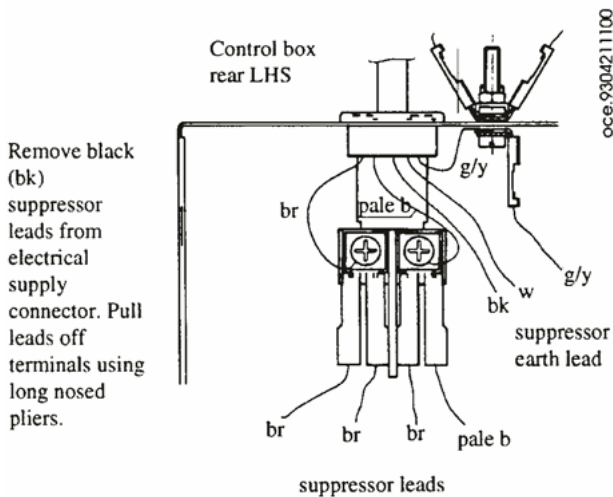
**Fig. 22.**



Rear view of switch showing retaining plate and plastic tabs on switch in correct position.  
Note colour coding of wiring connectors.

Fig. 23a. CONTROL BOX ELECTRICAL SUPPLY CONNECTOR

**Fig. 23a.** CONTROL BOX ELECTRICAL SUPPLY CONNECTOR



**NOTE:**

*On/off switches are marked clearly 'L' and 'N' and must be replaced in the position shown in [Fig. 22](#) after replacing the push on connectors.*

Replace the switch as follows:

Refit the push on connectors as shown in [Fig. 22](#).

Insert the replacement switch.

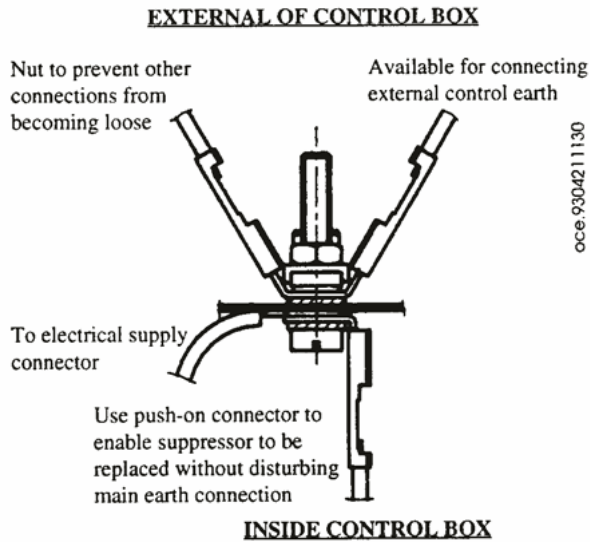
Check that the plastic tabs are in the correct position.

Replace the retaining plate and screw.



Fig. 23b. CONTROL BOX EARTH CONNECTIONS

**Fig. 23b. CONTROL BOX EARTH CONNECTIONS**



**b) Suppressor replacement**

Remove the suppressor from its retaining clip on the left hand side of the control box by sliding forward. Remove the earth wire connected to the suppressor from the brass earthing post at the rear of the control box.

Several earth wire connections are made to the earthing post. When a new suppressor is fitted ensure all earth connections are made positively ([Fig. 23](#)).

Fit a new suppressor using the reverse procedure (polarity immaterial).

**NOTE:**

**DO NOT misplace any shakeproof washers.**

**c) Replacement of piezo spark generator**

Remove electrode lead and release locking nut securing generator to front plate. Replace new spark generator using reverse procedure.

**d) Control thermostat; safety thermostat and domestic hot water thermostat replacement**

**NOTE:**

*The grommet shown in [Fig. 24](#) is split and a small slot is cut adjacent to the grommet hole in the back of the control box to facilitate removal of the thermostats.*

**NOTE:**

*The unlabelled terminals of the top LHS of the DHW and SAFETY THERMOSTATS ARE NOT USED.*

**e) Control thermostat replacement**

[Fig. 24](#), [Fig. 25](#).

The phial is clamped to the side of the boiler flow pipe. Using finger pressure remove the spring steel retaining clip clamping the phial to the pipe.

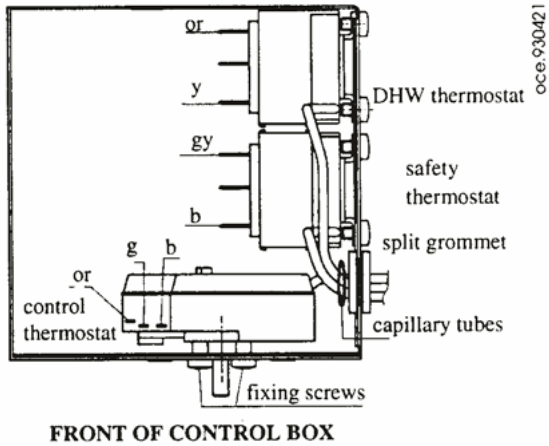
**NOTE:**

*On reassembly ensure the phial is positioned in the centre of the groove indented in the pipe ([Fig. 25](#)).*

A sachet of heat sink compound is provided with the replacement thermostat which MUST be smeared into the groove on the pipe.

Fig. 24.

Fig. 24.



Note the thermostat capillary route from the thermostat body to the phial. Remove the three insulated connectors from the push on connections on the thermostat body ([Fig. 24](#)).

Remove the two pozidrive screws on the front face of the control box, attaching the thermostat body.

Withdraw the capillary tube and phial from behind the control box and gas valve. Remove the thermostat body from inside the control box and feed the full length of the capillary tube in from the right hand side of the control box. Ease the split grommet away from its location to allow the capillary tube pass through the split.

When renewing the thermostat ensure the capillary tube is not kinked or tangled with other components.

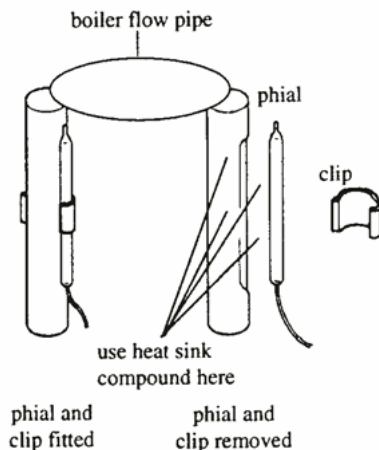
Route it behind the gas valve.

REASSEMBLE IN REVERSE ORDER. (Connect thermostat as [Fig. 25](#))

After completing refitment of the control thermostat, ENSURE the insulated connectors to it are secure and in the correct position ([Fig. 24](#)).

Fig. 25.

Fig. 25.



#### f) Safety thermostat or domestic hot water thermostat replacement

Identify the respective thermostat phial pocket with phial inserted and the thermostat body. ([Fig. 24](#), [Fig. 26](#) and [Fig. 27](#)).

Remove the spring clip retaining the phial. Ensure there is sufficient length of capillary to avoid strain.

#### NOTE:

**A sachet of heat sink compound is provided with the replacement thermostat, which MUST be smeared on the thermostat phial and inside the phial pocket.**

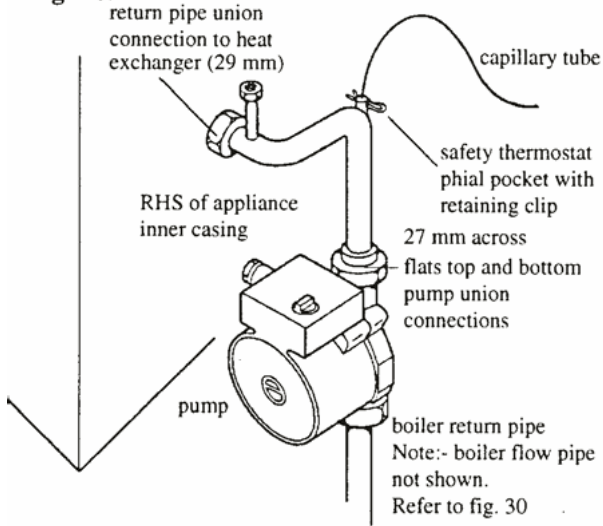
Note the thermostat capillary route from the thermostat body to the phial.

Pull off the two insulated connectors at the thermostat body ([Fig. 24](#)). Using a 14 mm. spanner remove the single nut on the under side of the control box which fixes the thermostat body to the control box base.

Withdraw the capillary tube and phial from behind the control box and gas valve. Remove the thermostat body from inside the control box and feed the full length of the capillary tube in from the right hand side of the control box. Ease the split grommet away from its location to allow the capillary tube pass through the split.

Fig. 26.

**Fig. 26.**



When renewing the thermostat ensure the capillary tube is not kinked or tangled with other components.

Route it behind the gas valve.

REASSEMBLE IN REVERSE ORDER.

After completing refitment of the safety or domestic hot water thermostat, ENSURE the insulated connectors are secure and in the correct position ([Fig. 24](#)).

#### 5.4 REPLACEMENT OF OVERHEAT THERMOSTAT

The overheat thermostat is of the surface mounted type and is fixed to a small plate positioned on the boiler flow pipe (RHS) just after the point where the pipe is connected to the heat exchanger. ([Fig. 28](#))

The electrical cut out leads (ECO) are permanently attached to the thermostat at one end ([Fig. 28](#)). The opposite ends of the leads are connected (a) to the rear face of the gas valve ([Fig. 29](#)) below and (b) the top of the gas valve ([Fig. 13.1](#)) and ([Fig. 32](#)).

Remove the hinged panel and guard plate under the boiler. Refer to [Section 5 \(Fig. 11\)](#)

Remove the grey plastic cover over the mains supply connections to the gas valve by unscrewing the single pozidrive screw.

Using a 9 mm. spanner slacken the thermocouple capillary connection on the top of the gas valve sufficiently to pull out the ECO lead connector. Using a 10 mm spanner unscrew the ECO lead connector at the rear of the gas valve.

Remove the two M3 pozidrive screws fixing the thermostat body to the flow pipe mounting plate. Remove the thermostat complete with ECO lead attached. Fit a new thermostat and lead and reassemble using the reverse procedure.

Fig. 27.

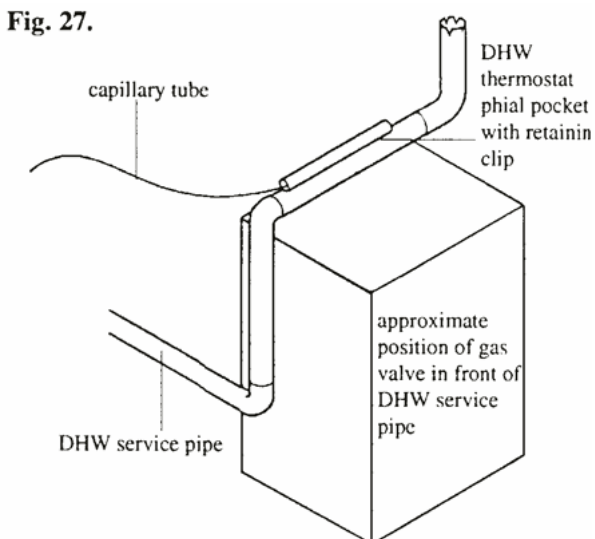
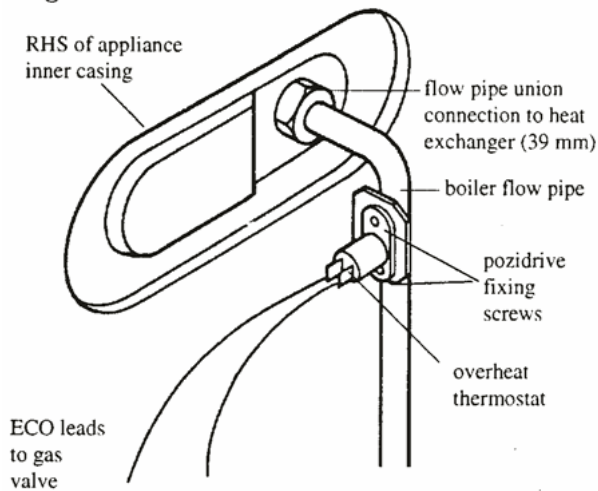


Fig. 28.

**Fig. 28.**



Note:- boiler return pipe not shown. Refer to Fig. 28

**NOTE:**

**Take care to ensure the ECO leads are securely fixed behind and on top of the gas valve.**

A sachet of heat sink compound is provided with the replacement thermostat, which **MUST** be smeared on the face of the thermostat mounting plate.

**5.5 REPLACEMENT OF THE GAS VALVE**

CHECK THE GAS SUPPLY IS TURNED OFF AT THE SERVICE COCK BEFORE PROCEEDING. ([Fig. 13.1](#)); ([Fig. 32](#)).

a) Remove the appliance control panel. Refer to Commissioning Section.

b) Remove the grey plastic cover over the mains supply connections to the gas valve by unscrewing the single pozipdrive screw.

Pull off the two push on connections (LINE AND NEUTRAL) and remove the pozipdrive screw and washer retaining the EARTH connection to the valve.

c) Using a 9 mm. spanner slacken the thermocouple capillary connector on top of the gas valve. Pull out the ECO lead connector. [Fig. 13.1](#) and [Fig. 32](#).

Using an 11 mm. spanner remove the pilot pipe union connector at the gas valve.

d) Slacken the retaining screw at the top of the mains supply plug connected to the HIGH/LOW solenoid valve, sufficiently to allow the plug to be pulled off its connections ([Fig. 13.1](#)).

Remove the hinged panel and guard plate under the boiler ([Fig. 11](#)). Refer to [Section 5](#).

Remove burner drip tray (see 3a).

Use a 10 mm spanner to remove the ECO lead union connection at the back of the gas valve. ([Fig. 29](#)).

e) Remove the M5 hexagon head fixing screws attaching the top of the gas valve to the manifold pipe flange. Remove the four M5 hexagon head fixing screws and washers attaching the underside of the gas valve to the controls support plate and gas service cock outlet flange.

Remove the 'O' ring seals at the top and bottom of the valve during its removal and **RENEW THEM ON REASSEMBLY**.

Remove the appliance control panel.

The valve body can now be moved forward, clear of the appliance. Fit the new valve and reassemble in reverse order. Ensure the new 'O' ring seals are positioned correctly at the top and bottom of the valve.

**5.6 REPLACEMENT OF BOILER COMBUSTION CHAMBER INSULATION**

Refer to [Fig. 15](#) and [Fig. 33](#).

Remove the burner assembly ([Section 4](#))

(a) Remove the insulation pads A1 (LEFT HAND) AND A2 (RIGHT HAND) by sliding forward out of the combustion chamber

(b) Lower or break out the bottom rear insulation pad by using a screwdriver or similar. Pull down and forward the top insulated panel B2.

**NOTE:**

**The insulation material is not of high mechanical strength; take care when replacing it.**

(c) When replacing, insert panel B2 first and support it in its correct position.

(d) Insert the top edge of panel B1 into position under panel B2 and then swing it up, pushing it under the bottom edge of panel B2.

(e) Panels A1 and A2 can now be fitted.

Slide each panel back until it touches and supports the rear panels.

Refer to [Fig. 34](#). The combustion chamber front panel insulation should now be removed and replaced as shown.

When the new insulation pad is fitted correctly there will be a gap of about 12 mm at each end.

(f) Reassemble the appliance in reverse and undertake gas soundness checks.

## 5.7 REPLACEMENT OF COMPONENTS REQUIRING ISOLATION OF THE APPLIANCE FROM THE CENTRAL HEATING (PRIMARY) AND DOMESTIC HOT WATER (SECONDARY) CIRCUITS AND DRAINING OF THE BOILER

In order to remove certain component it will be necessary to drain down the appliance. Before attempting to do so.

### NOTE:

**SEALED SYSTEMS MAY BE FILLED COMMISSIONED OR DRAINED BY A COMPETENT PERSON ONLY ([Fig. 8](#))**

1. Remove the hinged panel and guard plate under the boiler. Refer to [Section 5 \(\[Fig. 11\]\(#\)\)](#)
2. Turn off the appliance DHW cold inlet isolation valve.
3. Open a hot tap to drain down the DHW pipes.
4. Turn off the appliance central heating flow and return isolation valves.
5. Drain via system or boiler drain cock.

### a) Replacement of the Water Flow Switch

[Fig. 30](#); [Fig. 35a](#). Identify the switch positioned at the right hand side of the appliance inner casing, just above the boiler return pipe. Remove the cover from the switch by unscrewing the FOUR pozidrive fixing screws.

Pull off the connectors and remove the supply cable, complete with strain relief bush, away from the area of the switch.

Refer to [Fig. 35a](#) and note the TWO union connections, above and below the front of the switch diaphragm, made to the copper sensing pipes.

Using a 17 mm spanner and a 6" adjustable spanner release the top union connection. Support the switch diaphragm and release the bottom union connection.

Remove the plastic switch body complete with diaphragm. Renew the switch assembly, reassembling in reverse order. Check that both union connector sealing washers are fitted.

### NOTE:

**Ensure the electrical connections and the cable grommet are correctly positioned ([Fig. 35a](#)). Ensure the cable is adequately clamped when replacing the plastic switch cover**

Before opening the isolation valves and refilling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS [SECTIONS 7 AND 8](#) and [Fig. 3](#).

Fig. 29.

**Fig. 29.** REAR FACE  
OF GAS VALVE

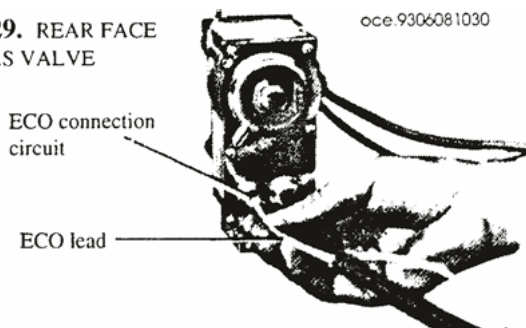
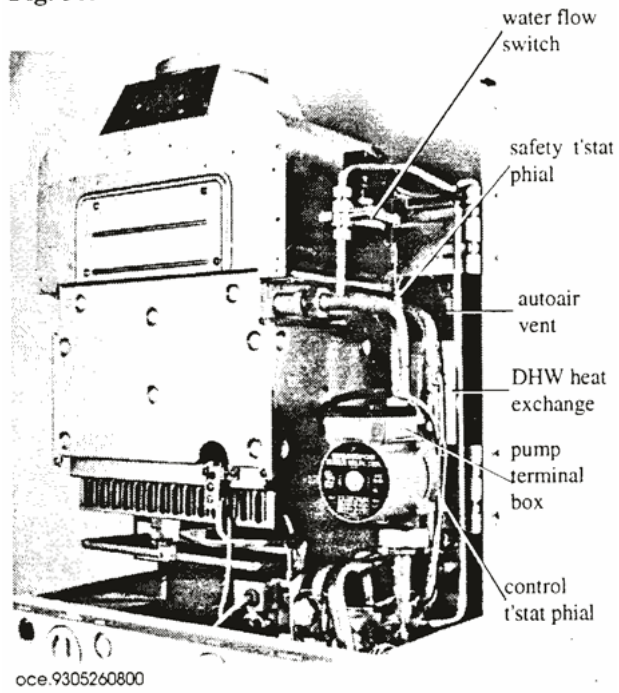


Fig. 30.

Fig. 30.



**b (i) Replacement of Euramo Gold Star / Grundfos 15/60 Circulating Pump - complete**

First remove the appliance control panel.

**NOTE:**

*Before pulling the front panel off the supporting side panels, release the union connector attaching the pressure gauge capillary tube to the appliance return pipe - just below the circulating pump. (Fig. 30), (Fig. 36).*

Fig. 31.

Fig. 31.

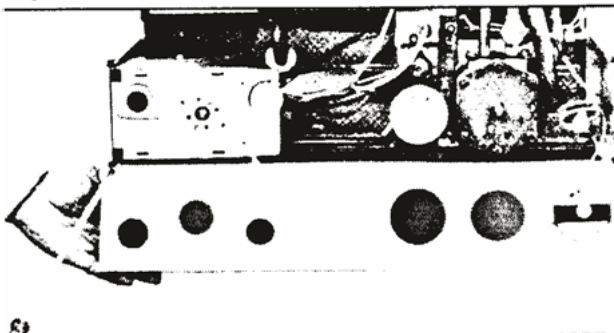


Fig. 32.

Fig. 32.

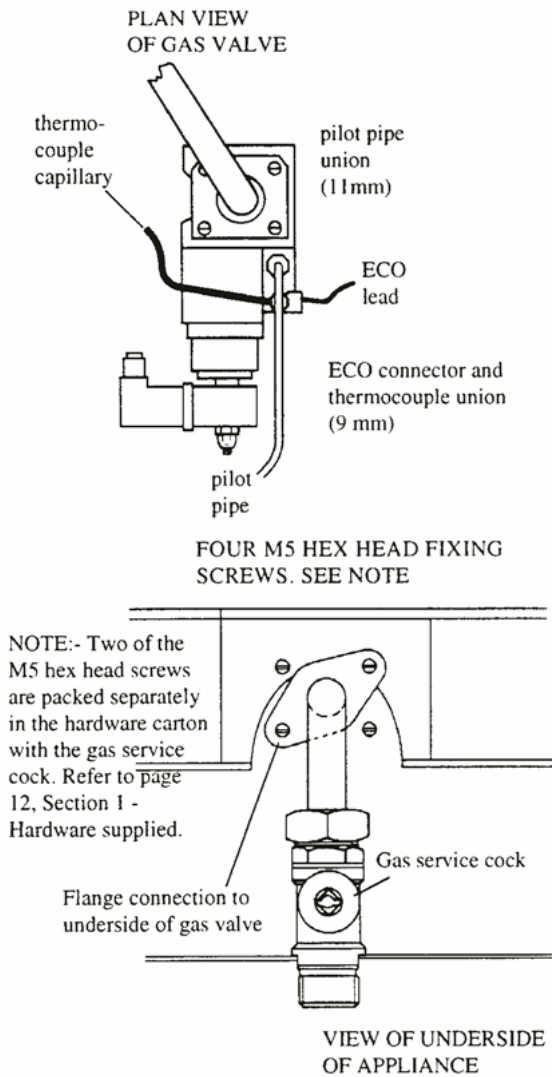
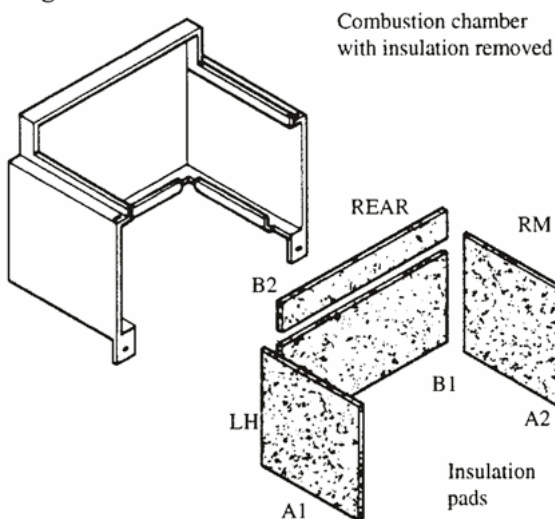


Fig. 33.

Fig. 33.



Observe, when releasing the union, there are TWO remaining union connections to the same fitting. They are the water flow switch sensing pipe (RHS) and the connecting pipe from the expansion vessel (REAR). A 6" adjustable spanner may be used to release them. Remove the safety thermostat phial from its pocket. ([Section 5.3d](#))

Release the union connection below the water flow switch diaphragm and then the union connection at the point where the water flow switch sensing pipe joins the appliance return pipe, below the pump. ([Fig. 30](#)), ([Fig. 35a](#)).

Lift the water flow switch assembly and sensing pipes clear and support it at the rear of the appliance.

Now release the remaining union connection at the rear of the fitting.

REFER TO [FIG. 36](#); [FIG. 37](#); [FIG. 40](#) AND IDENTIFY THE DIVERTING VALVE - BELOW THE PUMP.

Unscrew the TWO M5 hexagon head screws indicated 'A' using an 8 mm spanner and/or a screwdriver, sufficiently to allow the retaining plate to be pulled upwards and released. Put the plate to one side.

Note the plate is held in position within slots at the front and rear.

Remove the pozidrive screw retaining the plastic cover over the electrical connections to the pump. Lift off the cover. Remove the three wires connected to the exposed terminal block or pump casing (EARTH) [Fig. 37](#). Release the union connection at the point where the boiler return pipe enters the heat exchanger, using a 29 mm or adjustable spanner. ([Fig. 26](#)).

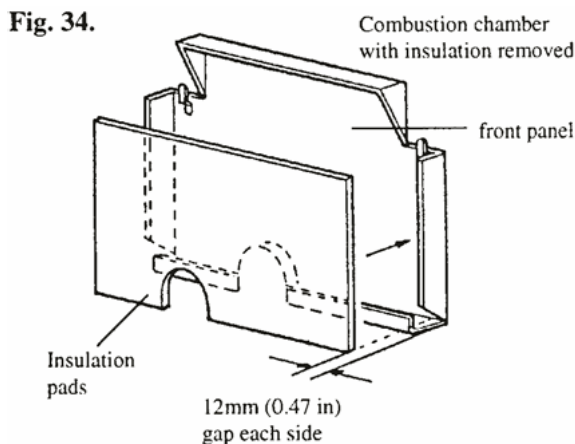
Grasp the pump and pipework assembly and lift it VERTICALLY upwards, out of the top of the mixing valve. Using an open ended spanner, release the gland nut clamping the three core electrical cable and withdraw the cable out of the entry hole.

The pipework may now be removed from the pump using a 27 mm spanner in combination with a 14" stilson wrench.

**NOTE:**

*On reassembly, replacement of components will be made easier if the short length of pipe between the top of the diverter valve and the pump inlet is fixed first ([Fig. 36](#)). The expansion vessel connection can then be made more easily. The rest of the components, comprising of the pump itself and the short return pipe to the heat exchanger, may then be fitted as a rigid subassembly.*

Fig. 34.



Replace the pump using the reverse of the above procedures.

ENSURE:- All sealing washers and O' ring seals are renewed and replaced correctly on reassembly. Observe correct polarity when rewiring the pump. Refer to [Fig. 37](#).

Before the isolation valves are turned on and refilling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - [SECTIONS 7 AND 8](#) AND [FIG. 3](#).

**b (ii) Replacement of circulating pump - motor only.**

Ensure the boiler is drained down fully. Refer to the figure below.

The Euramo - Gold Star pump is fitted, only TWO socket head screws are used. If the Grundfos 15/60 pump is fitted then 4 socket head screws are used.

Remove the pozidrive screw retaining the plastic cover over the electrical connections to the pump. Remove the three wires connected to the exposed terminal block of pump casing (EARTH) [Fig. 37](#).

Use a 4 mm allen key to remove the socket head screws attaching the pump motor to the rotor housing. Pull the motor away from the housing: some leverage may be required if the pump has been in situ for some time.

Support the motor. Using an open ended spanner, release the [Fig. 35a](#). WATER FLOW SWITCH WITH COVER REMOVED gland nut clamping the three core cable and withdraw the cable out of the entry hole.

The pump rotor will come away with the motor and is replaced with it. Ensure the rotor housing is clean and that the entry and exit ports are free from sludge or hardened deposits.

When fitting a new motor / rotor assembly ensure the new 'O' ring seal between the motor and rotor housing is fitted correctly. Reassemble in reverse order; observe polarity when wiring the pump ([Fig. 37](#))

Finally ensure that any pump speed adjustment fitted is set at maximum.

Before opening the isolation valves and refilling the system, REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - [SECTIONS 7 AND 8](#) AND [FIG. 3](#).

**c) Replacement of Domestic Hot Water Heat Exchanger**

Remove stainless steel pressure vessel and connecting pipework (if fitted). Remove the circulating pump complete with connected pipework as detailed in [Section 5.7 b.\(i\)](#) - page 26. Place the assembly to one side.

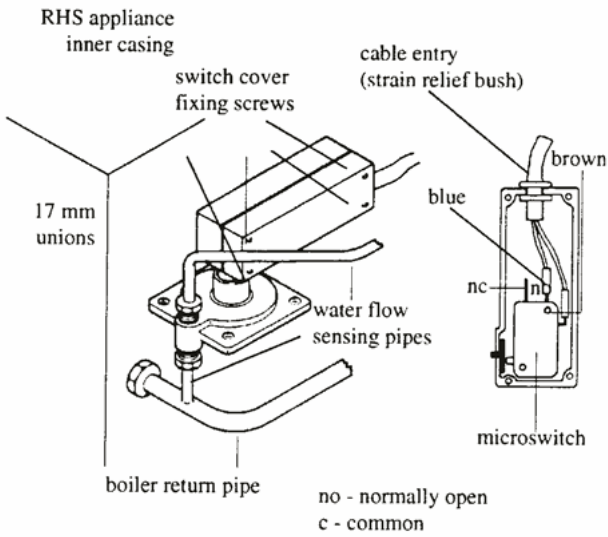
The heat exchanger, complete with top mounted air vent, is situated at the REAR RIGHT HAND SIDE of the appliance. Identify it and the pipework connections at its base by referring to [Fig. 15](#) and [Fig. 38](#).

Remove the control thermostat phial from the boiler flow pipe. Refer [Section 5.3d \(i\)](#). Unscrew the TWO M5 pozidrive screws fixing each retaining plate to the base of the heat exchanger.

Fig. 35.



**Fig. 35. WATER FLOW SWITCH WITH COVER REMOVED**



The normally closed (nc) terminal is not used

Fig. 36.

**Fig. 36. THREE WAY DIVERTER VALVE RETURN PIPE TO PUMP**

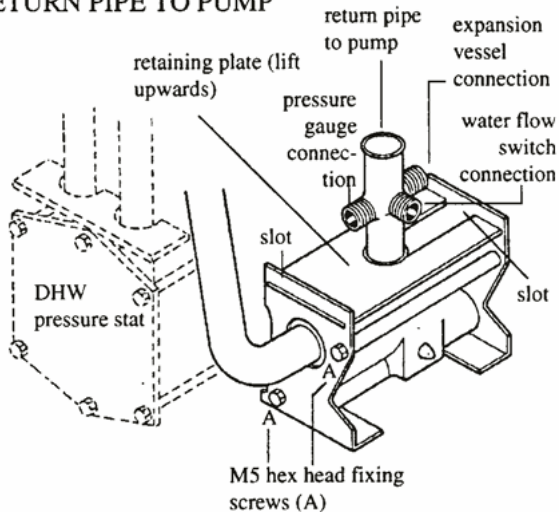


Fig. 37.a

Fig. 37.a

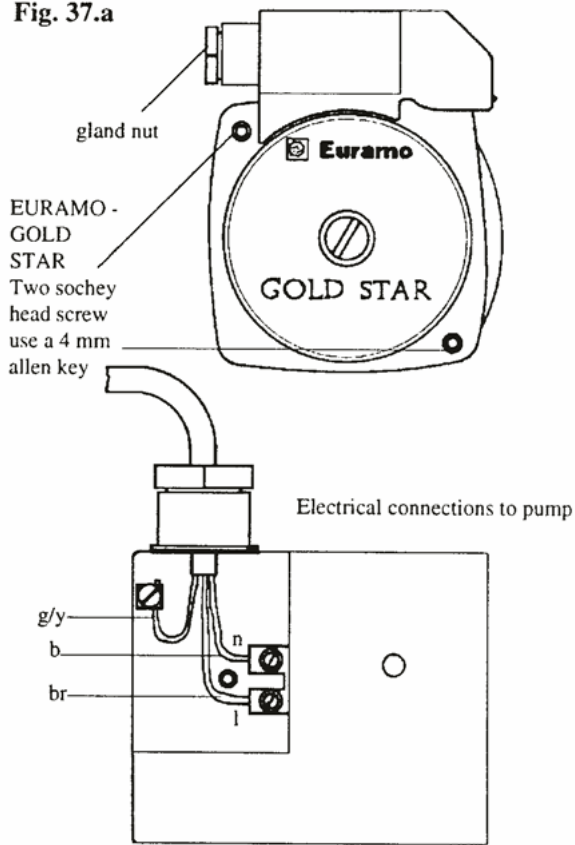
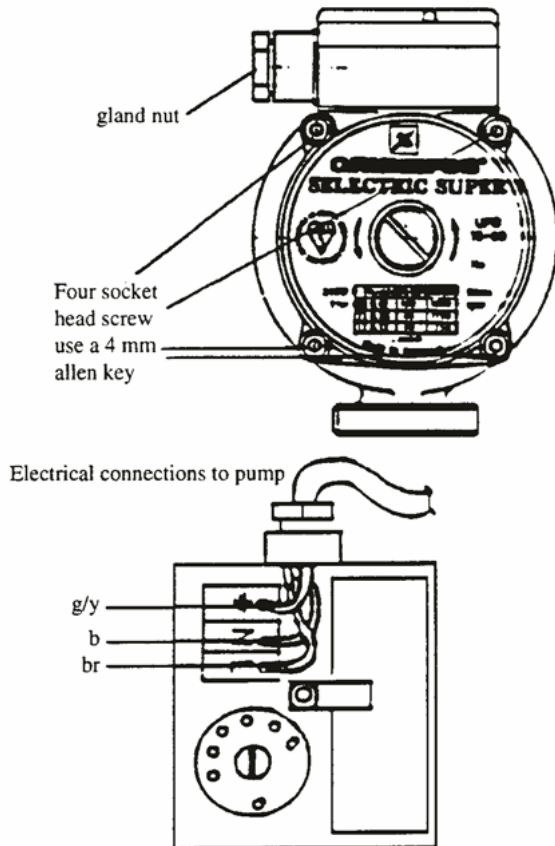


Fig. 37.b

Fig. 37.b GRUNDFOS 15/60



Remove the plates, complete with screws by means of the small extension lug at the top of each plate.

Remove the limit thermostat from the boiler flow pipe by releasing the two pozidrive screws fixing the limit thermostat body to the flow pipe mounting plate. Release the union connecting the boiler flow pipe to the boiler heat exchanger using a 39 mm or adjustable spanner. [Fig. 28](#).

Unscrew completely the TWO hexagon head screws 'A' retaining the front plate of the diverter valve. DO NOT REMOVE THEM AT THIS STAGE. Refer [Fig. 36](#).

Remove the TWO M5 hexagon head screws 'B' underneath the front plate, attaching it to the controls support plate.

The 'O' ring seals made at the point where each pipe enters the base of the domestic hot water heat exchanger can now be broken by pulling each end forward slightly. Remove the boiler flow pipe by disconnecting the already released union at the boiler heat exchanger.

Fig. 38.

**Fig. 38. PIPE CONNECTIONS TO BASE OF DOMESTIC HOT WATER HEAT EXCHANGER**

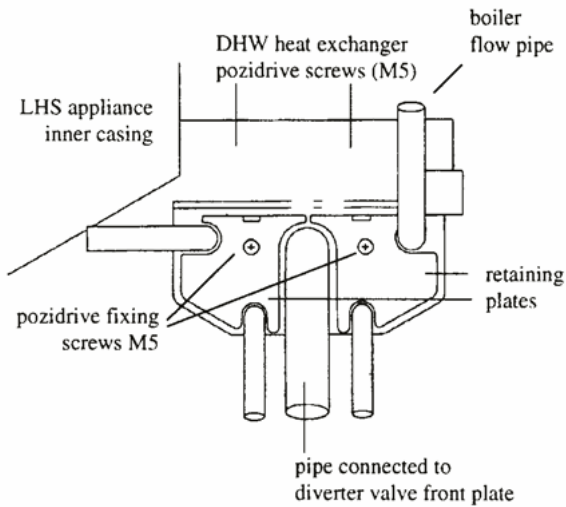
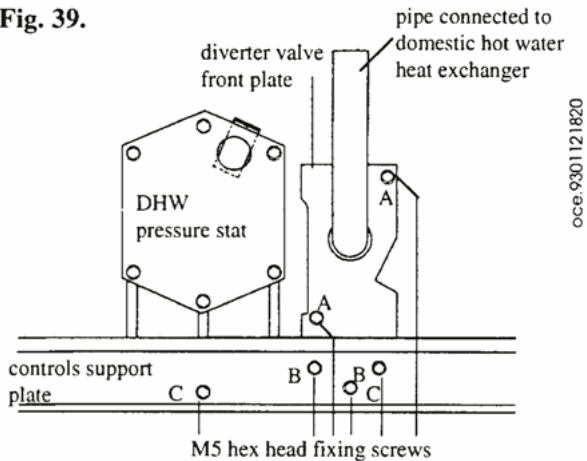


Fig. 39.

**Fig. 39.**



Refer also to Fig. 32 and Fig. 38

**NOTE:**

**The pipe joining the domestic hot water heat exchanger to the FRONT plate of the mixing valve has an 'O' ring seal at BOTH ENDS.**

Remove the TWO M5 pozidrive screws fixing the domestic hot water heat exchanger to the back of the support member together with the plastic strap. The heat exchanger can now be lifted out VERTICALLY, over the top of the appliance. Replace the heat exchanger using the reverse of the above procedure.

Ensure renewal of ALL 'O' ring seals.

Transfer the automatic air vent to the new heat exchanger.

Before opening the isolation valves and refilling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - SECTION 7 AND 8 and Fig. 3.

**d) Replacement of microswitch cover assembly - hot water pressure stat and diverter valve**

**i) Microswitch cover assembly**

Remove stainless steel pressure vessel and connecting pipework (if fitted).

Remove the circulating pump complete with connected pipework as detailed in Section 5.7 b (i).

Unscrew the M5 pozidrive screw, fixing the LEFT HAND retaining plate to the base of the domestic hot water heat exchanger.

Remove the plate, complete with screws. (Fig. 36)

Release the union connection at the BOILER SIDE of the domestic hot water mains inlet isolation valve. Use a 24 mm or adjustable spanner. (Fig. 8).

Refer to Fig. 40. Using an 8 mm spanner unscrew the TWO M5 hexagon head screws fixing the pipe retaining plate at the top / front of the pressure stat. Then pull the other end of the pipe out of its retaining hole in the pressure stat. Lift off the plate.

Pull the LEFT HAND pipe up, out of its retaining hole in the pressure stat. This will release the pipe.

Pull the RIGHT HAND pipe up, out of its retaining hole in the pressure stat. Pull the other end of the pipe out of its retaining hole in the base of the domestic hot water heat exchanger. This will release the pipe.

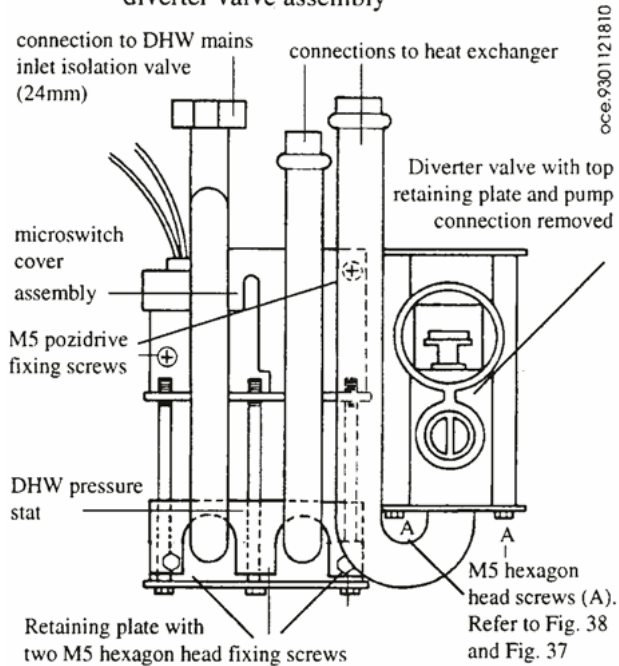
Push the remaining pipe slightly and remove the TWO M5 pozidrive screws attaching the microswitch cover assembly to the top of the pressure stat. Lift the assembly slightly to ensure the fixing screws are clear, then remove and retain them.

Lift up the cover assembly and disengage it from the main pressure stat body. Note there are two cable connections to the rear of the cover assembly.

Remove the SINGLE pozidrive screw positioned underneath the control box, which fixes it to the main controls support plate. Pull the control box forward to improve access. Remove the BROWN plug from its socket. Check the route taken by the two cables connected to the brown plug and the microswitch cover assembly. Remove the cover assembly (Fig. 41) by passing the cables and plug behind the gas valve and out over the top of the pressure stat / diverter valve assembly. Replace the component and assemble in reverse order. Before opening the isolation valves and refilling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - SECTION 7 and 8 and Fig. 3. Ensure all 'O' ring seals and washers are in place.

Fig. 40.

**Fig. 40.** Plan view of pressurestat/microswitch and diverter valve assembly



ii) Domestic hot water pressure stat and diverter valve

Remove the microswitch cover assembly. [Section 5.7d \(i\)](#).

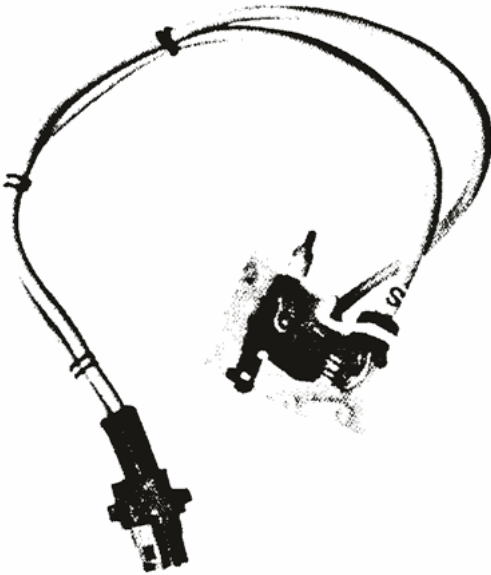
Release the union connection at the BOILER SIDE of the central heating RETURN isolation valve. Use a 30 mm or adjustable spanner.

Refer [Fig. 8](#).

Using an 8 mm spanner release completely the TWO M5 hexagon head fixing screws 'A'. Refer [Fig. 36](#) and [Fig. 39](#).

Fig. 41.

Fig. 41. MICROSWITCH COVER ASSEMBLY



oce.9306081040

Unscrew the M5 pozidrive screw fixing the RIGHT HAND retaining plate to the base of the domestic hot water heat exchanger. Refer [Fig. 38](#).

Remove the plate, complete with screw.

Refer to [Fig. 39](#) and note the FOUR M5 hexagon head fixing screws 'B' 'C' fixing the assembly to the main control support plate.

Using an 8 mm spanner or screwdriver remove the two M5 hexagon head screws 'B' immediately underneath the front plate of the diverter valve. Pull the copper pipe forward, breaking the 'O' ring seals at the base of the domestic hot water heat exchanger and the front of the diverter valve.

**NOTE:**

*The end of the pipe joining the mixing valve will come away complete with front plate, long fixing screws and steel clip. Pull off the steel clip attached to the pipe and pass the end of the pipe through the hole in the front plate.*

Refer to [Fig. 39](#). Using an 8 mm spanner or screwdriver remove the TWO remaining M5 hexagon head screws 'C' retaining the pressure stat / diverter valve assembly to the controls support plate. The assembly can now be lifted clear of the appliance and replaced - reassembling in reverse order.

**NOTE:**

*When reassembling ensure all 'O' ring seals and washers are renewed. Fit the copper pipe to the front of the mixing valve before offering up the new assembly to the boiler for fixing. DO NOT OMIT the steel spring clip.*

Before opening the isolation valves and refilling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - [SECTION 7](#) and [8](#) and [Fig. 3](#).

**e) Replacement of Expansion Vessel**

The expansion vessel is situated at the rear of the boiler. Under certain conditions of installation the boiler must be removed from the wall to allow access for removal of the vessel.

- i. If the appliance is either fitted with a 135° bend direct into the flue spigot, or if there is a clearance of less than 350 mm (13 in) above the white casing IT IS NOT POSSIBLE TO REMOVE THE VESSEL IN SITU - REFER TO (ii) OR (iii) BELOW.
- ii. If a clearance of at least 330 mm (13 in) is available above the white casing, proceed as follows:-

Drain down the boiler in accordance with the procedure under [Section 5.7](#).

Release the screws that hold the support brackets and remove the burner drip tray.

Refer to [Fig. 42](#). Release the copper pipe union connection at the base of the expansion vessel using a 17 mm or adjustable spanner.

Unscrew the hexagon head nut holding the pressure vessel on the support bracket. Use either a 22 mm or adjustable spanner.

Lift the pressure vessel upwards and out of the boiler. Replace with a new vessel and connect it to the bracket and copperpipe union.

DO NOT FORGET THE SHAKE-PROOF WASHER.

Before opening the isolation valves and filling the system - REFER TO REQUIREMENTS FOR SEALED SYSTEMS - [SECTIONS 7](#) and [8](#) and [Fig. 3](#).

(iii) If the vessel is faulty or if any leak can be isolated, then if preferred the vessel can be isolated and a vessel of at least equivalent capacity can be fitted. This MUST be situated in the RETURN to the boiler as close as possible to the boiler. DO NOT FIT A VESSEL IN THE FLOW TO THE BOILER.

To remove the boiler from the wall, proceed as follows:-

After draining down the boiler in accordance with the procedure under [Section 5.7](#) undertake the following.

Check that the electrical supply to the appliance is turned OFF at the isolation switch and that any clock or heating controls fitted are in the OFF position. Turn OFF the gas service cock. (Fig. 12)

Locate the black plastic cover over the terminal block into which the electrical supply to the appliance is wired. (Fig. 4).

The cover is positioned under the left hand side of the boiler inner casing.

Release the two pozidrive screws retaining the cover, remove it to expose the terminal block.

NOTE the position of any cables connected to the block. Disconnect them using an electrician's screwdriver.

Remove the TWO pozidrive screws retaining the cable clamp and withdraw the cables to the rear. Ensure the cables are free from the appliance when it is removed from the wall.

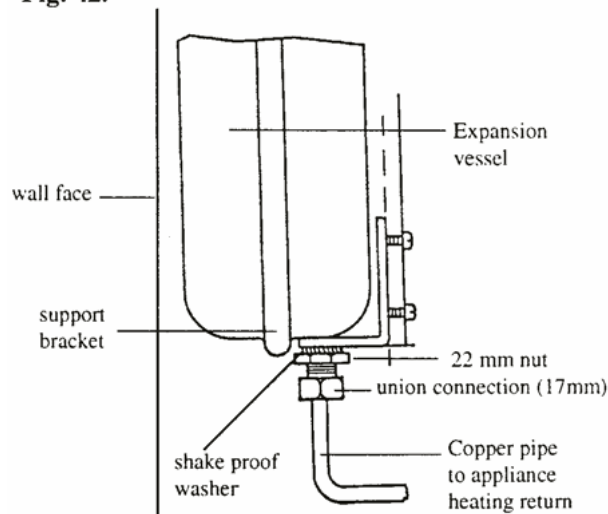
Check that draining down has been successfully undertaken and that all FOUR union connections on the BOILER SIDE of the isolation valves have been released.

Disconnect the drain pipe from the safety valve.

Refer to Fig. 32. Note the TWO M5 hexagon head screws fixing the gas service cock outlet flange to the gas valve.

Fig. 42.

Fig. 42.



Using an 8 mm spanner or a screwdriver remove the two screws and retain them for reassembly.

Refer to Fig. 15.

Lift the appliance about 10 mm and draw it forward to clear the supporting lugs at the rear left and right hand side of the jacket side panels.

Lay the appliance face down on a suitable support such as two wooden battens. This will expose the expansion vessel at the rear of the boiler. Refer to Fig. 42 and note the method of supporting and fixing the expansion vessel.

Release the copper pipe union connection at the base of the expansion vessel using a 17 mm or adjustable spanner.

Unscrew the hexagon head nut holding the pressure vessel on the support bracket. Use either a 22 mm open ended or adjustable spanner. Lift the pressure vessel upwards out of the boiler. Replace with a new vessel and connect it to the bracket and copper pipe union. DO NOT FORGET THE SHAKE PROOF WASHER. Lift the appliance back onto its wall plate ensuring the supporting lugs are properly engaged.

Using the reverse of the above procedures, remake all water, gas, flue and electrical connections.

**NOTE:**

**Be sure to undertake gas and water soundness checks before attempting to light the appliance or operate the system. Replace the gas cock 'O' ring seal and all sealing washers at the central heating and domestic hot water connections to the appliance. Refer to Sections 3 to 6 inclusive.**

Before opening the isolation valves and filling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - SECTIONS 7 AND 8 and Fig. 3.

**f) Replacement of safety valve**

Identify the safety valve (Fig. 8). The valve is positioned under the left hand side of the appliance behind the main controls support plate.

Disconnect the drain pipe from the safety valve. Use a 26 mm or adjustable spanner to remove the safety valve from the left hand side of the central heating flow isolation valve. Replace the valve using an approved jointing compound around the thread (APPROVED TO BS 5292:1980).

Refit the safety valve drain pipe.

Before opening the isolation valves and filling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - SECTIONS 7 AND 8 and Fig. 3.

**g) Replacement of stainless steel domestic hot water expansion vessel (if fitted)**

The vessel is positioned under the water flow switch above the pump.

Release the vessel from the pipework by unscrewing the securing nut counterclockwise.

Replace the vessel - AND SEALING WASHER.

Before opening the isolation valves and refilling the system - REFER TO PAGE 8 - REQUIREMENTS FOR SEALED SYSTEMS - [SECTIONS 7 AND 8](#) and [Fig. 3](#).

#### h) Replacement of pressure gauge

After draining down the boiler in accordance with the procedure under Section 5.9, identify the pressure gauge at the right hand end of the control panel. [Fig. 14](#).

Remove the white outer casing by releasing the two retaining screws and pull forward at the top left and right hand sides.

Remove the control thermostat knob by inserting a small broad bladed screwdriver around the edge of the knob and lever off the shaft. This will expose TWO pozidrive screws attaching the control panel to the control box behind it. Remove the two screws. DO NOT REMOVE THE TWO INNER SCREWS which attach the control thermostat to the control box. Remove the service selector knobs by pushing it off the shaft using finger pressure from behind the control panel. Slacken the TWO pozidrive screws located at the left hand side of the control panel (top and bottom). Remove the pozidrive screws located at the right hand side of the control panel (top and bottom).

The right hand side of the control panel may now be pulled forward sufficiently to expose the back of the pressure gauge.

Refer to [Fig. 36](#). Using a 17 mm or adjustable spanner release the union connector at the point where the pressure gauge capillary joins the boiler return pipe.

Release the brass retaining nut behind the pressure gauge, remove the clamping bar and remove the gauge by passing the capillary out through the hole in the front panel. Replace the gauge using the reverse of the above procedure.

Ensure a new fibre sealing washer is fitted at the union connection.

#### j) Replacement of boiler heat exchanger and/or combustion chamber insulation

Refer to [Fig. 15](#).

Remove the appliance combustion chamber front panel and pilot burner assembly. [Sections 4.1; 4.2; 4.3](#) (a) (b) (c) - page 20.

Remove the burner assembly. Refer to [Section 5.2](#).

Unscrew the union connections at the heat exchanger flow and return pipe entry. ([Fig. 26](#) and [Fig. 28](#)).

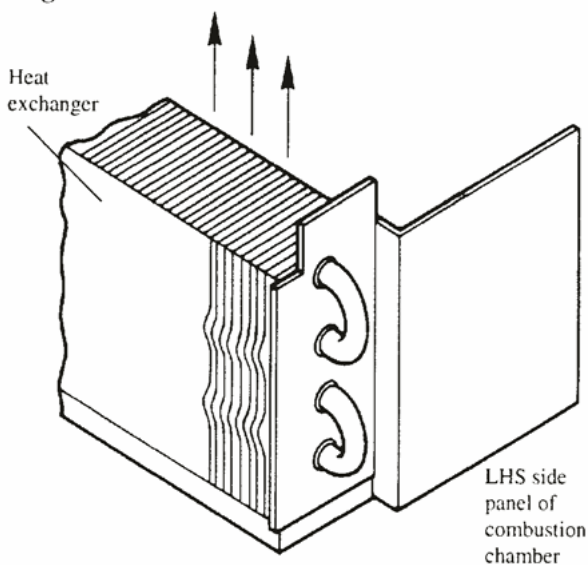
Support the heat exchanger and combustion chamber assembly and remove the TWO pozidrive screws at the bottom left and right hand side of the combustion chamber side panels. The screws attach the side panels.

The heat exchanger and combustion chamber can now be removed from the rear support frame.

Lay the assembly on its back as shown in [Fig. 43](#).

Fig. 43.

**Fig. 43.**



Grasp the front of the heat exchanger and, whilst supporting the combustion chamber, lift it up and away from the combustion chamber in the direction of the arrows ([Fig. 43](#)). BE CAREFUL NOT TO PULL THE REAR INSULATION PAD ([FIG. 33](#)) AWAY WITH THE HEAT EXCHANGER, OTHERWISE THE INSULATION MAY BE DAMAGED.

Fit a new heat exchanger by sliding it down on to the top of the combustion chamber using the reverse procedure.

Replace the combustion chamber / heat exchanger assembly and reassemble the appliance in reverse order.

Ensure all inner boiler casing screws are fitted correctly. Renew the fibre washers at the flow return union connections to the heat exchanger.

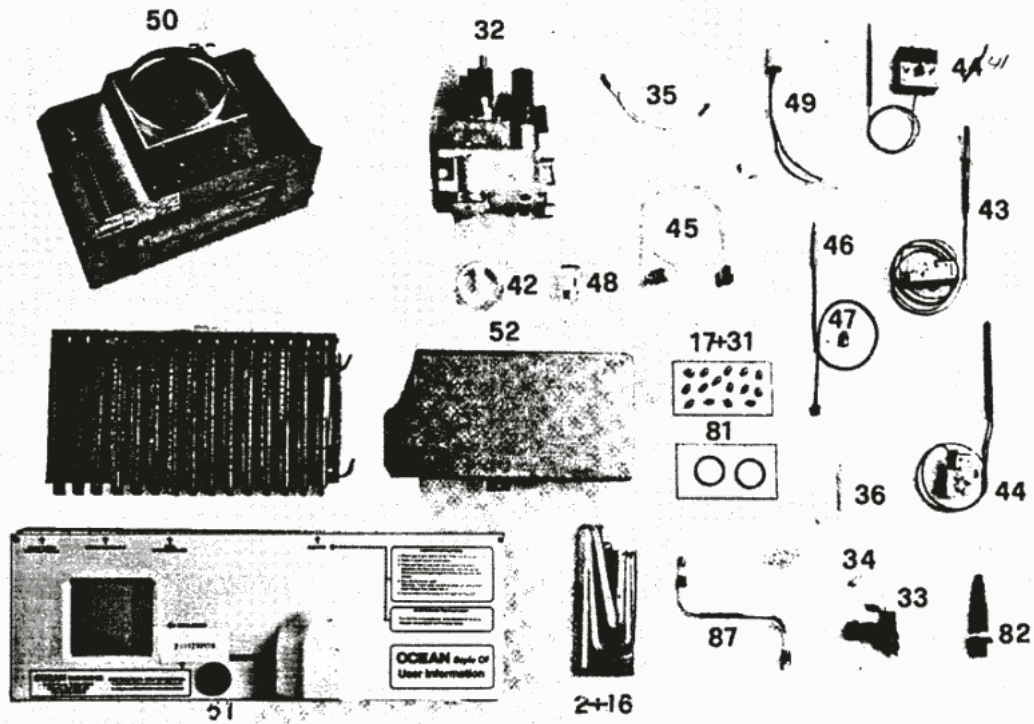
Undertake water soundness checks.

## NOT USED

\* These items supplied complete with sachet of heat sink paste.

Fig. 44.

Fig. 44.



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Fig. 45.A

Fig. 45.A

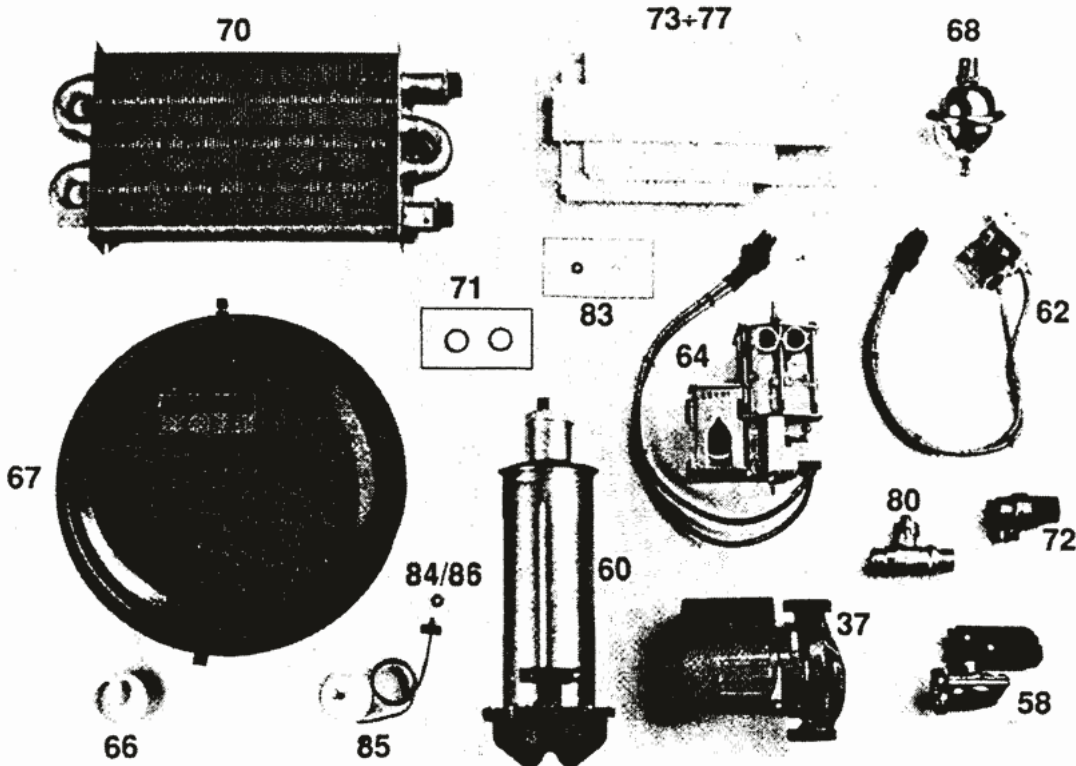
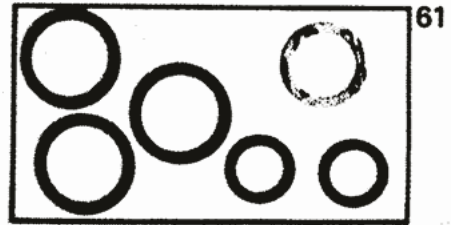
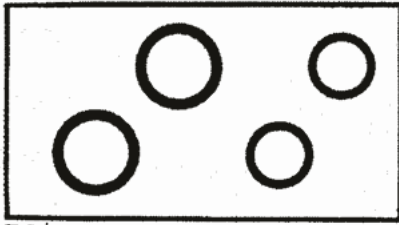
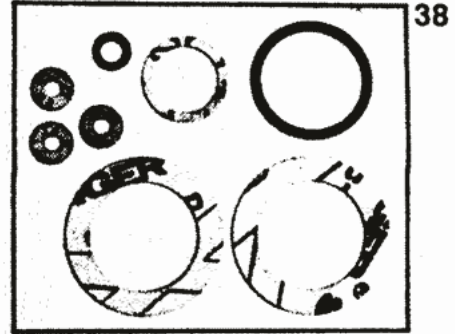
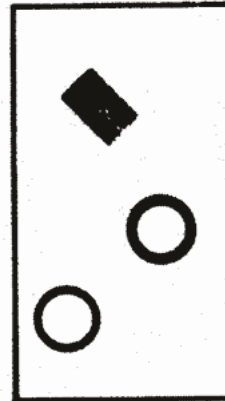
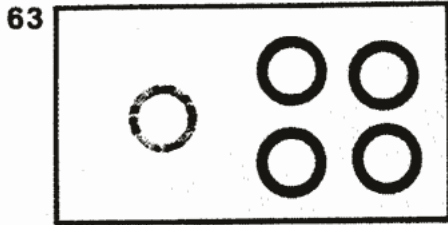
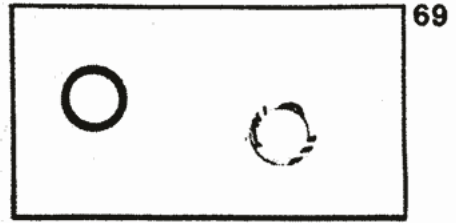
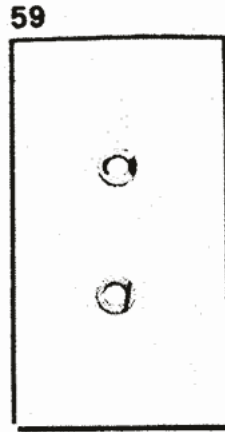
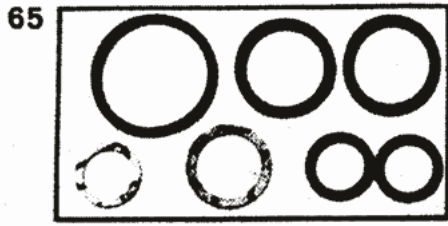


Fig. 45.B



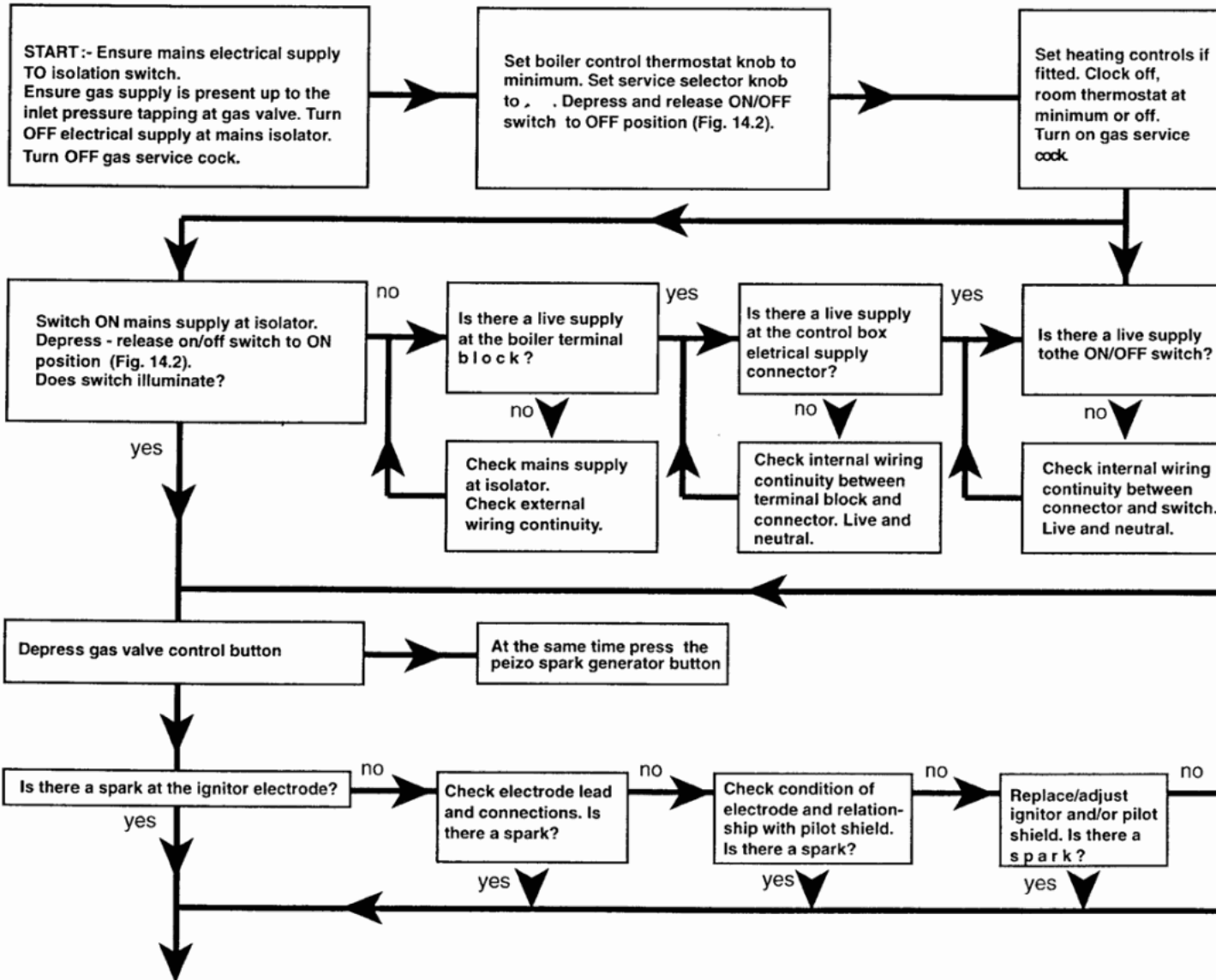
Fig. 45.B

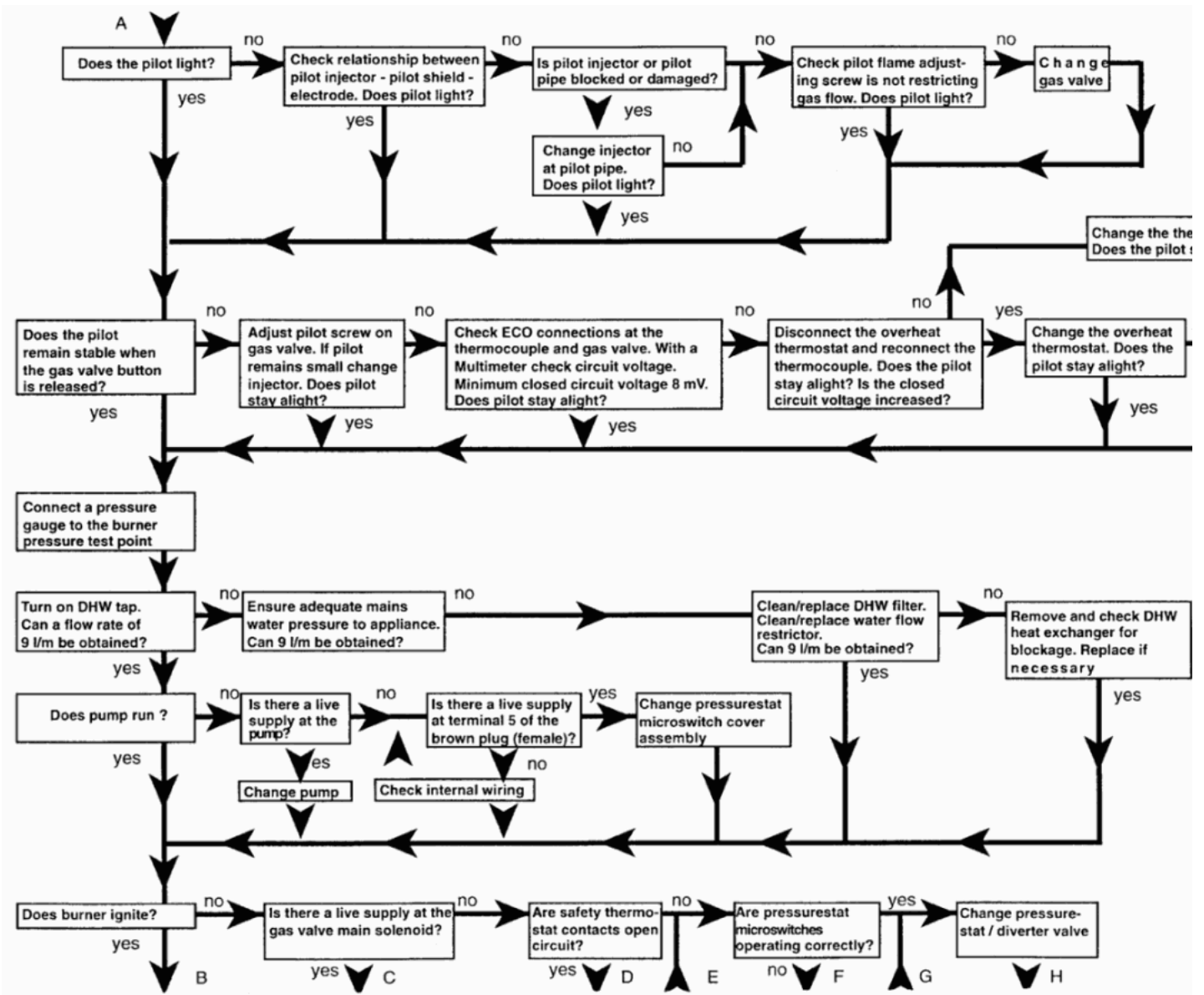


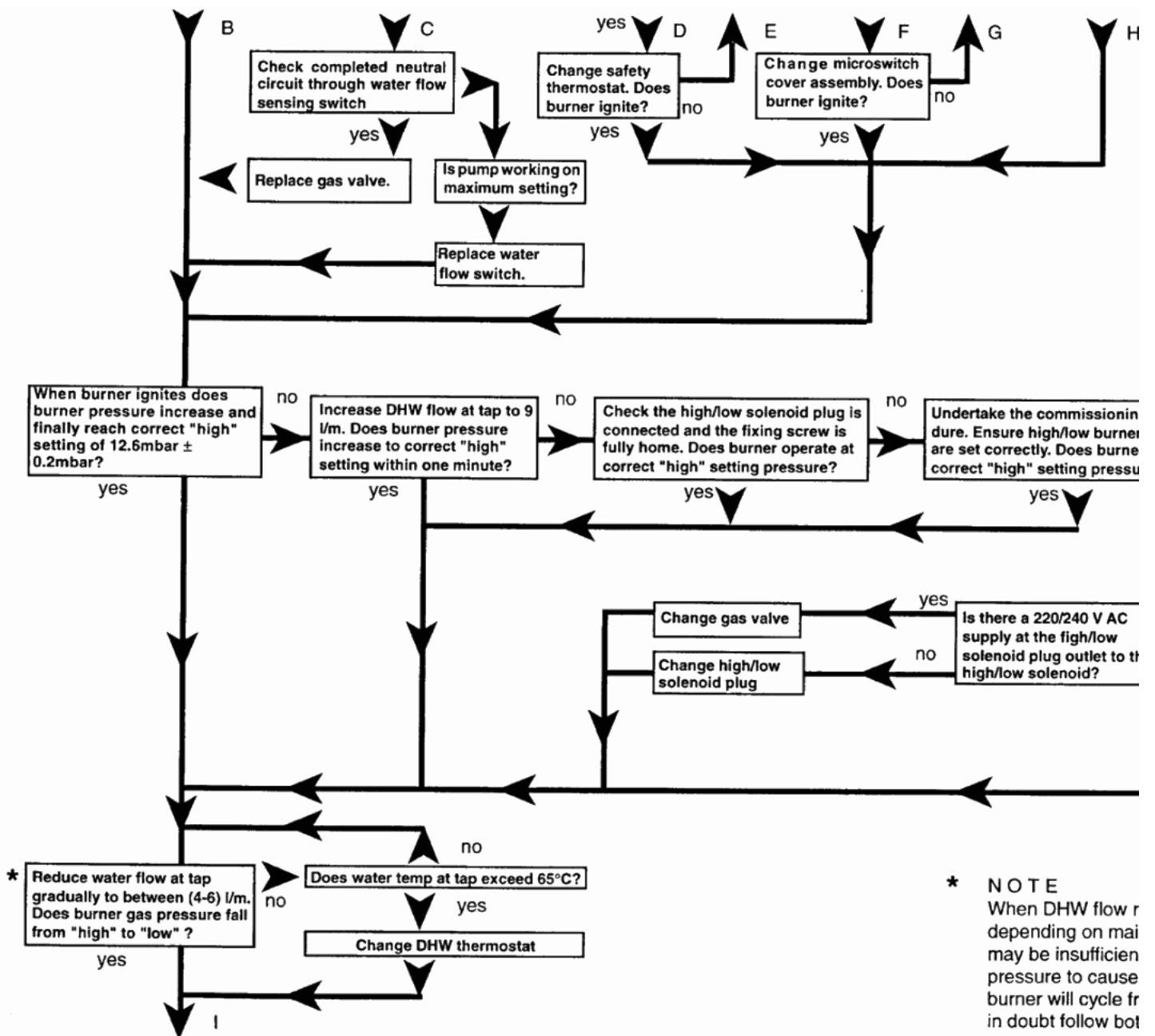
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**FAULT FINDING CHART**

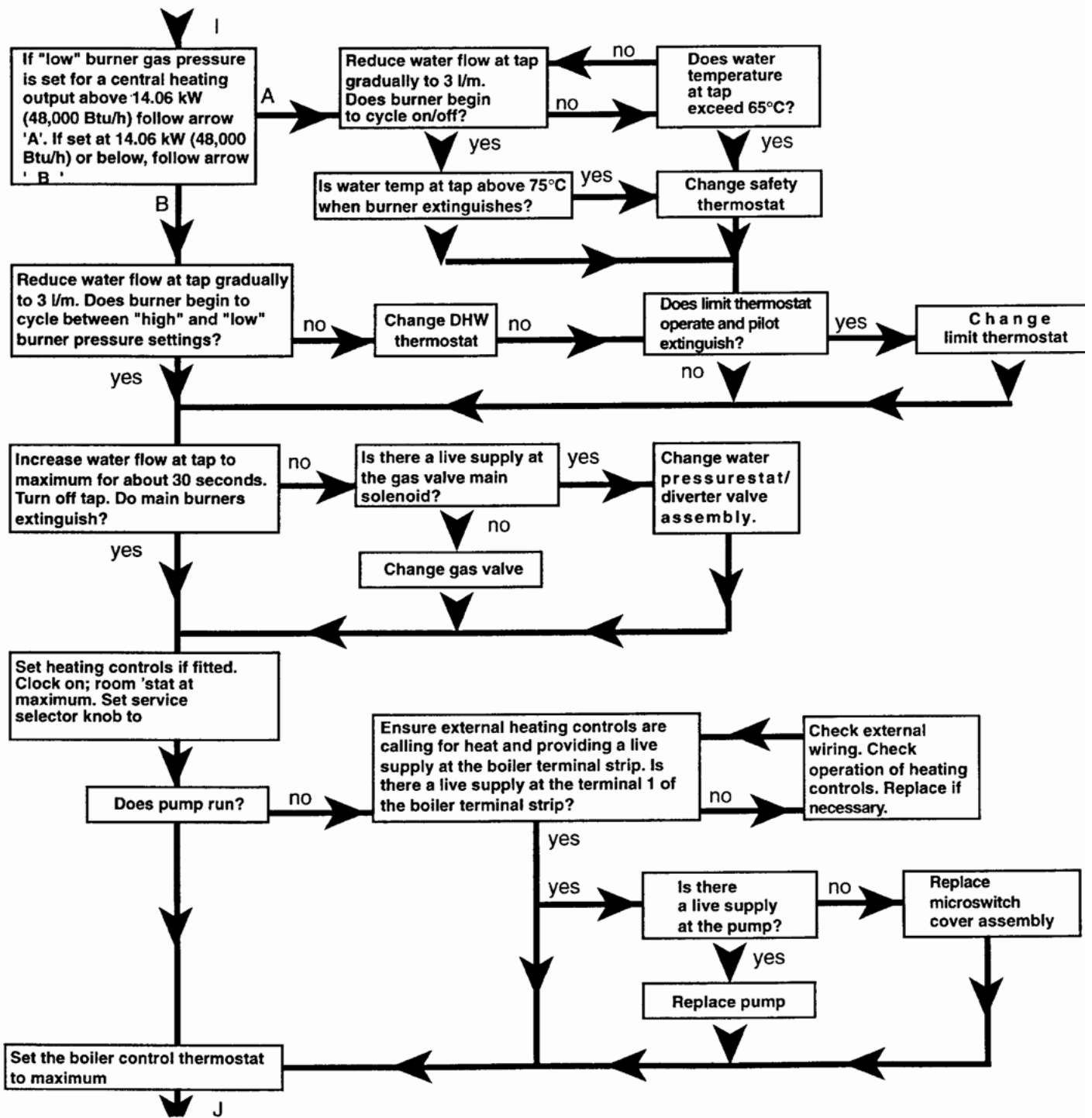
IMPORTANT NOTE: The FIRST electrical checks to be undertaken during a fault finding procedure ENSURE that whenever a Servicing or Fault Finding check has been undertaken which has required connections, the checks A: EARTH CONTINUITY; B: SHORT CIRCUIT; C: POLARITY, D: RESISTANCE. ALWAYS check wiring continuity between components before replacing them.

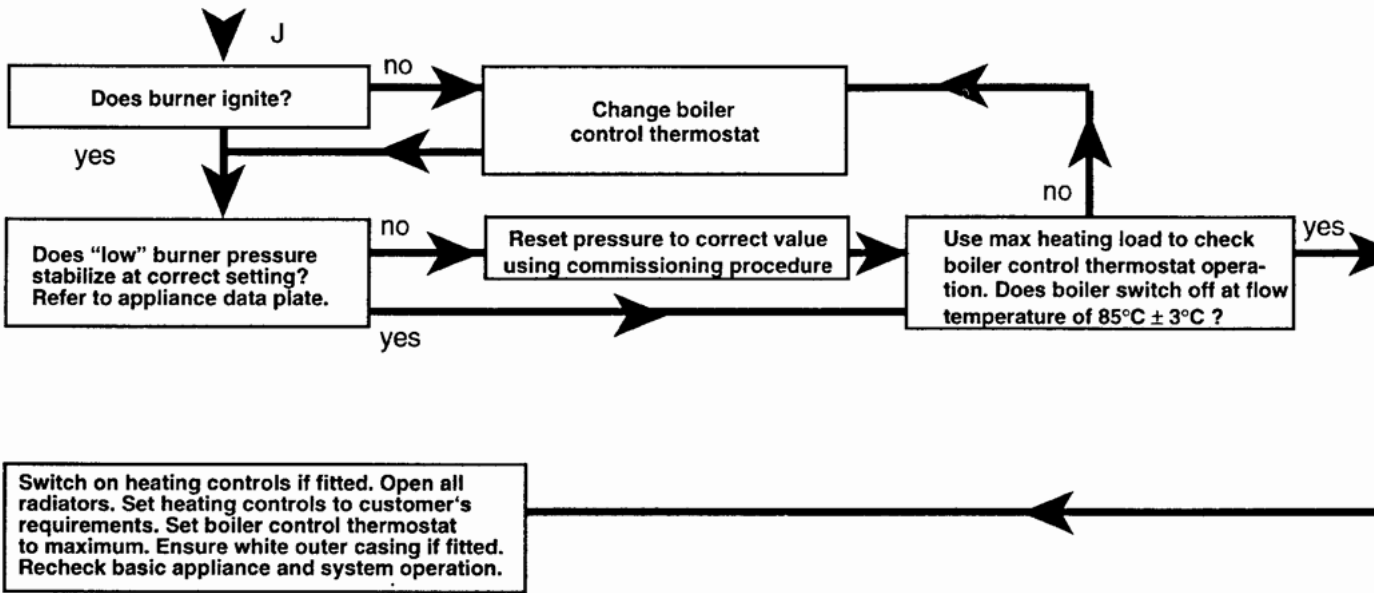






\* NOTE  
 When DHW flow rate depending on main may be insufficient pressure to cause burner will cycle frequently in doubt follow boiler





# Alpha

HEATING INNOVATION

Alpha Therm Limited.

Nepicar House, London Road, Wrotham Heath  
Sevenoaks, Kent TN15 7RS

email: [info@alphatherm.co.uk](mailto:info@alphatherm.co.uk)

website: [www.alpha-innovation.co.uk](http://www.alpha-innovation.co.uk)